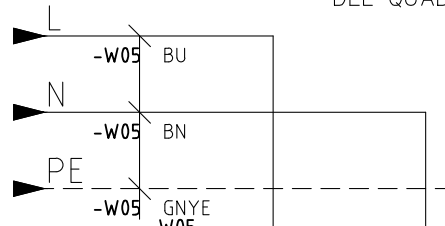


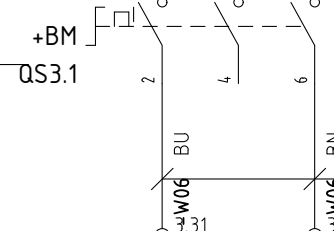
PROTEZIONE LINEA DI ALIMENTAZIONE
DEL QUADRO ELETTRICO A CARICO DEL CLIENTE

ALIMENTAZIONE
230 VAC 50Hz

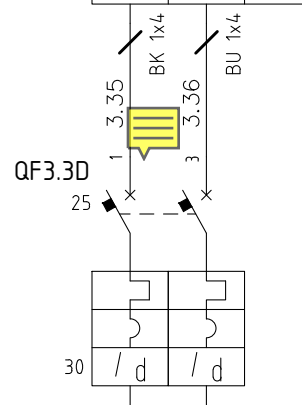
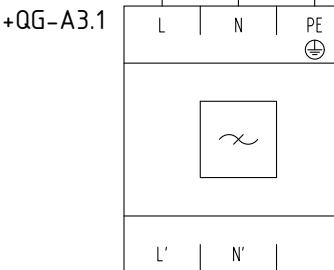
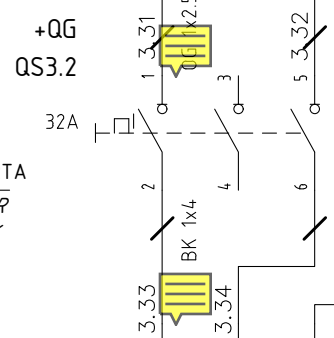


TARGHETTA PE
PE LABEL

MANOVRA SEZIONATRICE
LATO MACCHINA
*MANEUVER THE
SAW MACHINE SIDE*



MANOVRA SEZIONATRICE SU
PORTA QUADRO CON BLOCCO PORTA
*MANEUVER THE SAW ON DOOR
FRAME WITH THE DOOR LOCK*



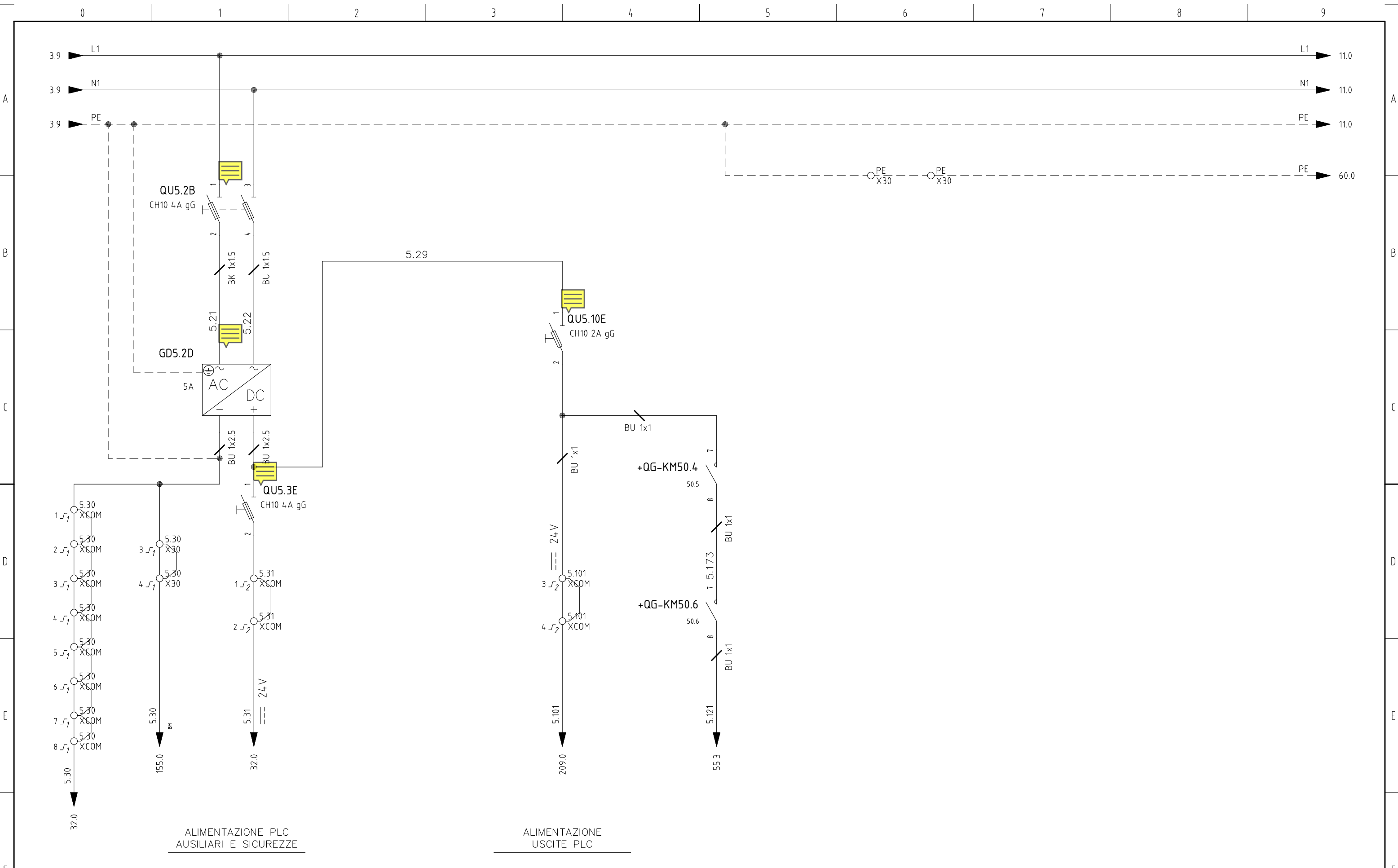
WB3.4F
BARRA RAME 12x4

COLLEGARE ALLA CARCASSA
DEL QUADRO ELETTRICO

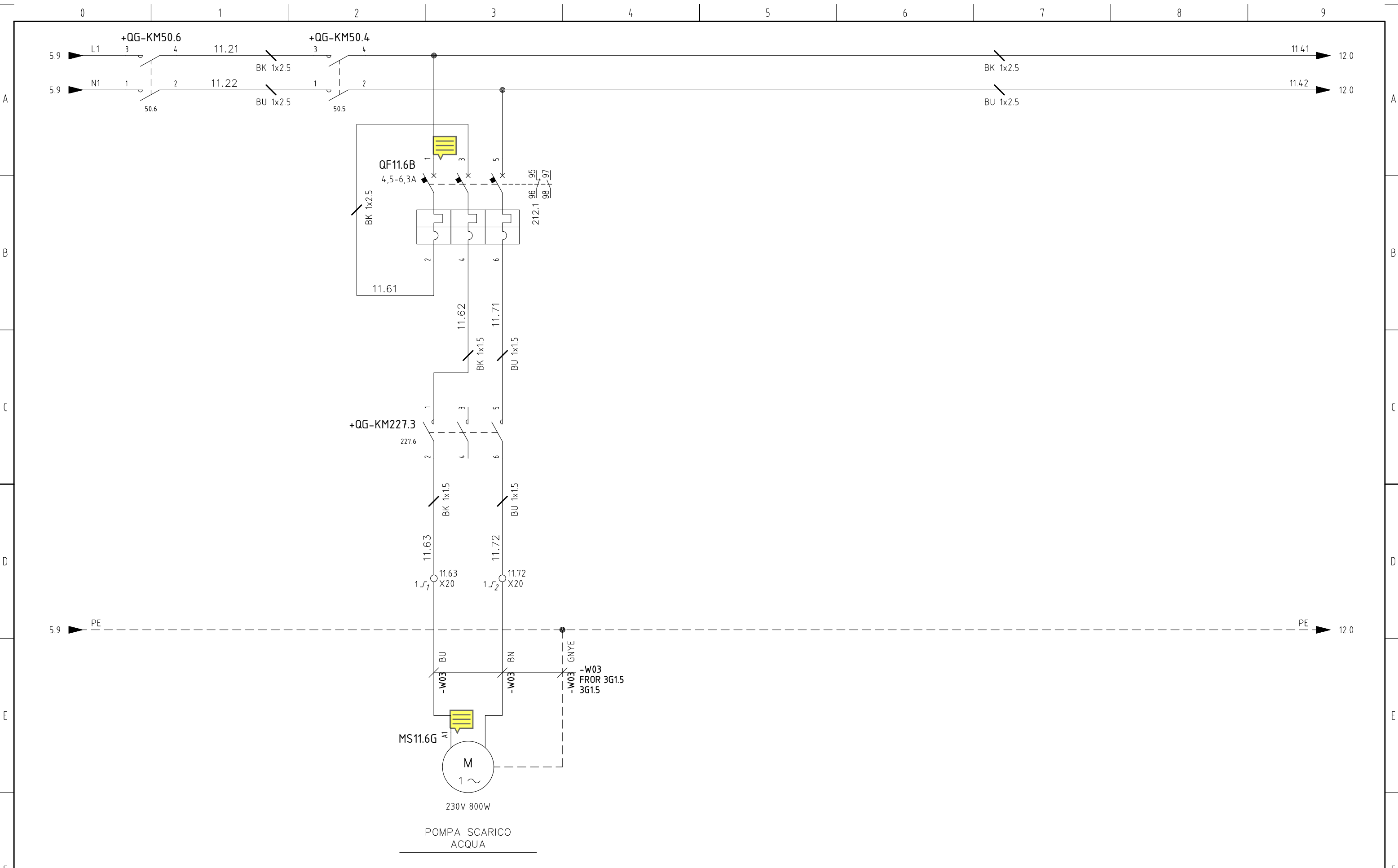
~ 230V 50Hz

L1 → 5.0
N1 → 5.0
PE → 5.0

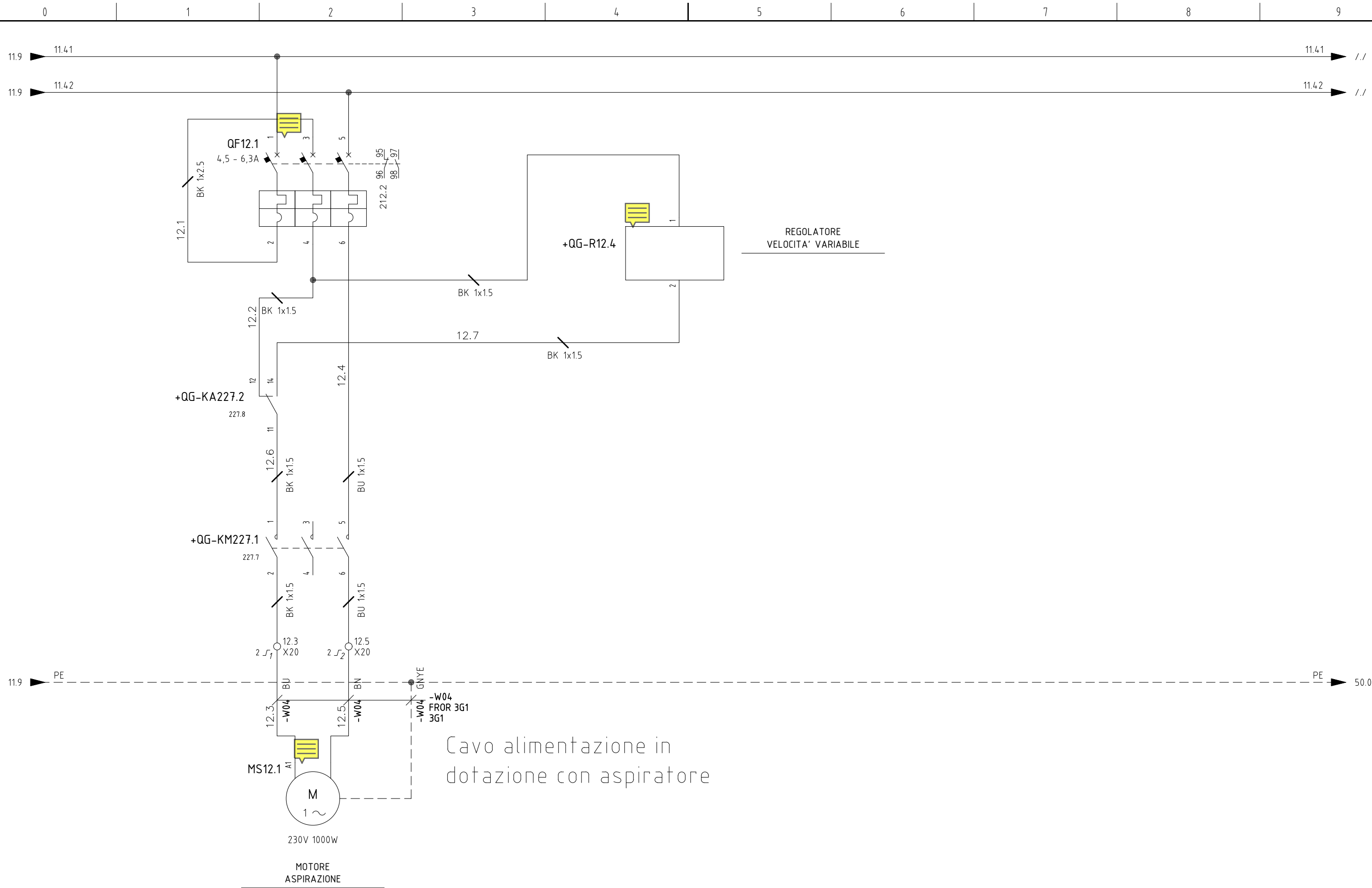
				DATA				STK100	R02	=
				DISEGN.						+
00				VISTO				ALIMENTAZIONE QUADRO ELETTRICO		FG. 3
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 5



				DATA				STK100	R02	=
				DISEGN.						+
00				VISTO				ALIMENTAZIONE LINEE AUSILIARIE 24VDC		FG. 5
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 11

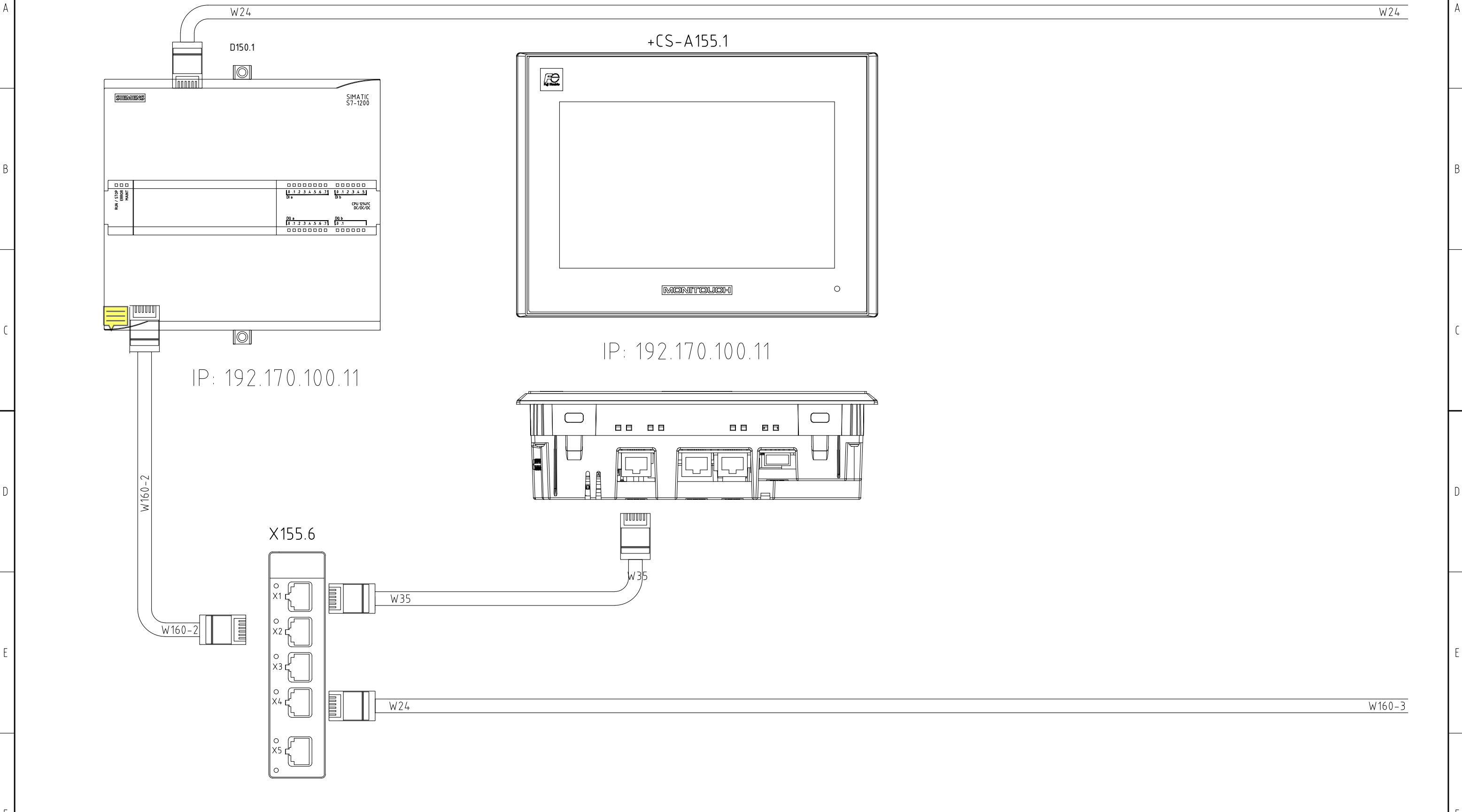


				DATA				STK100	R02	=
				DISEGN.						+
00				VISTO				UTENZE 230VAC SEZIONATE		FG. 11
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 12



				DATA				STK100		R02	=
				DISEGN.				UTENZE 230VAC SEZIONATE			+
00				VISTO						03119	FG. 12
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				F.S. 32
0					3	4	5	6	7	8	9

0 1 2 3 4 5 6 7 8 9



				DATA				STK100	R02	=
				DISEGN.						+
00				VISTO				CONFIGURAZIONE RETE PROFINET		FG.160
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 205

0 1 2 3 4 5 6 7 8 9

0 1 2 3 4 5 6 7 8 9

A

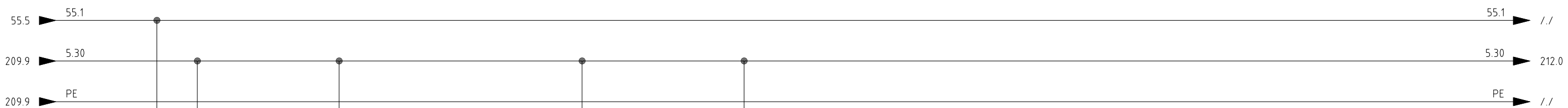
B

C

D

E

F



X10/1 X10/2	
CPU: PLC1 MOD.: 1	
Name: +QG-A150.1	Sheet: 150.3

X10/3	
CPU: PLC1 MOD.: 1	
Name: +QG-A150.1	Sheet: 150.3

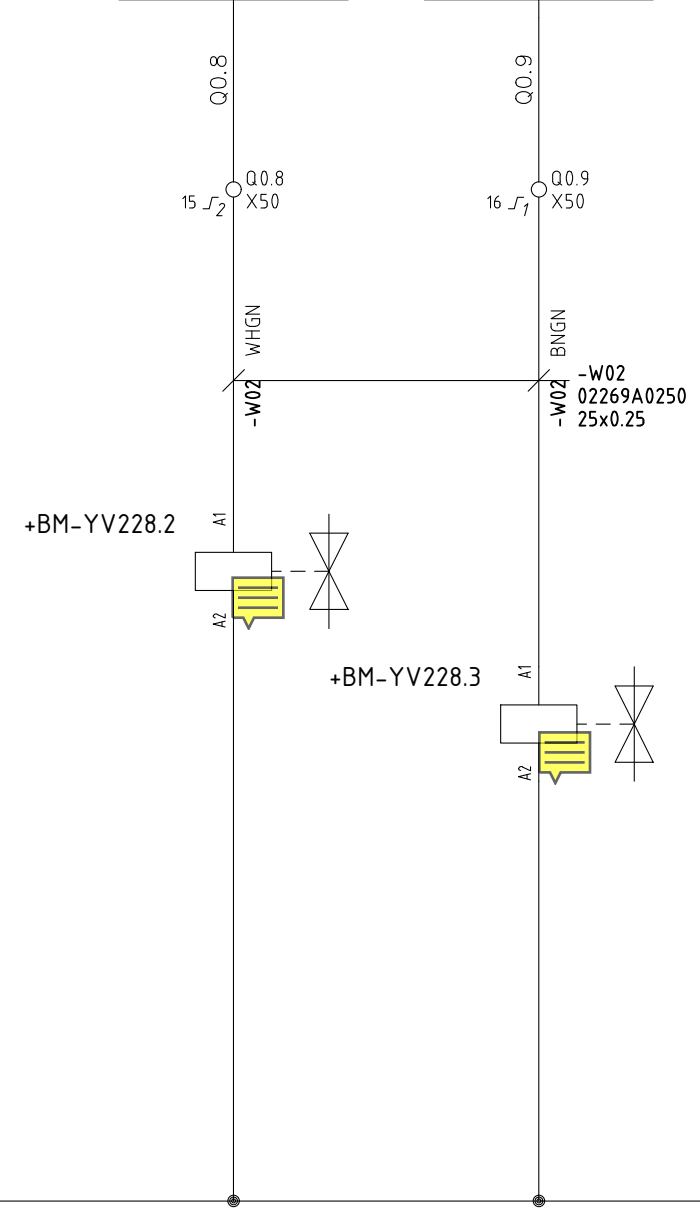
X11/1	
CPU: PLC1 MOD.: 1	
Name: +QG-A150.1	Sheet: 150.3

X11/3	
CPU: PLC1 MOD.: 1	
Name: +QG-A150.1	Sheet: 150.3

				DATA				STK100	R02	=
				DISEGN.						+
00				VISTO				ALIMENTAZIONE PLC		FG.210
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 212
0		1			3	4	5	6	7	8

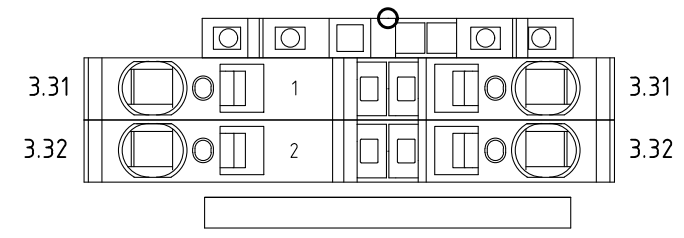
EV VALVOLA SCARICO APRI	
Name: +QG-D150.1	Sheet: 150.1
CPU: PLC1 MOD.: 0	
Q0.8	
X12/11	

EV VALVOLA SCARICO CHIUDI	
Name: +QG-D150.1	Sheet: 150.1
CPU: PLC1 MOD.: 0	
Q0.9	
X12/12	

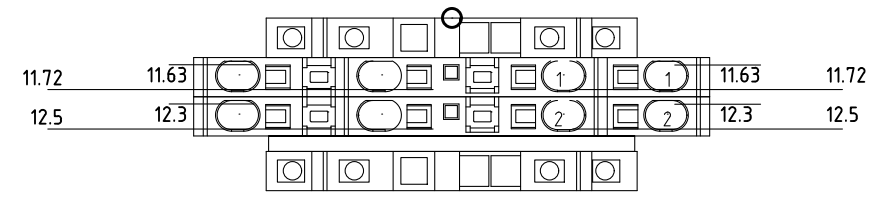


				DATA				STK100	R02	=
				DISEGN.				USCITE PLC		+
01		07/05/21		VISTO						FG.228
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 229
	0	1		2	3	4	5	6	7	8

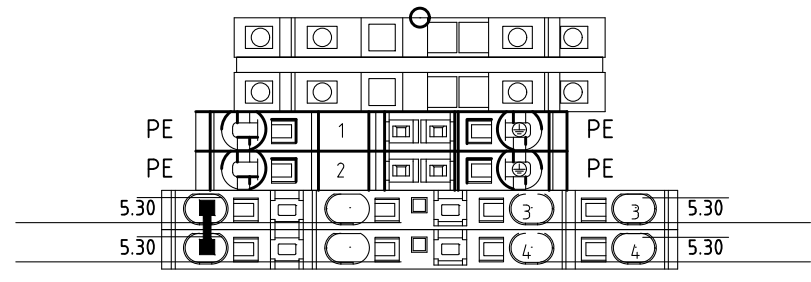
+QG - X10
MORSETTIERA ALIMENTAZIONE 230V



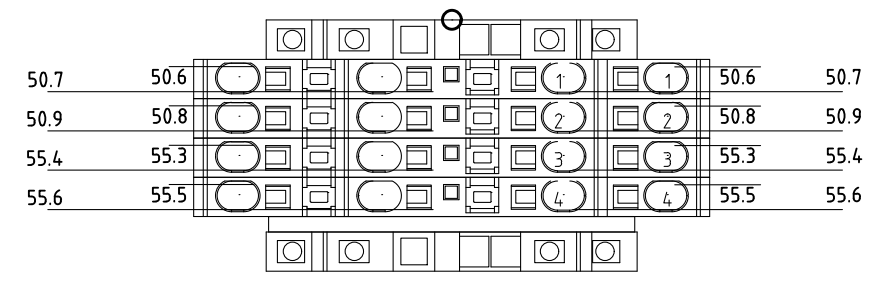
+QG - X20
UTENZE 230V



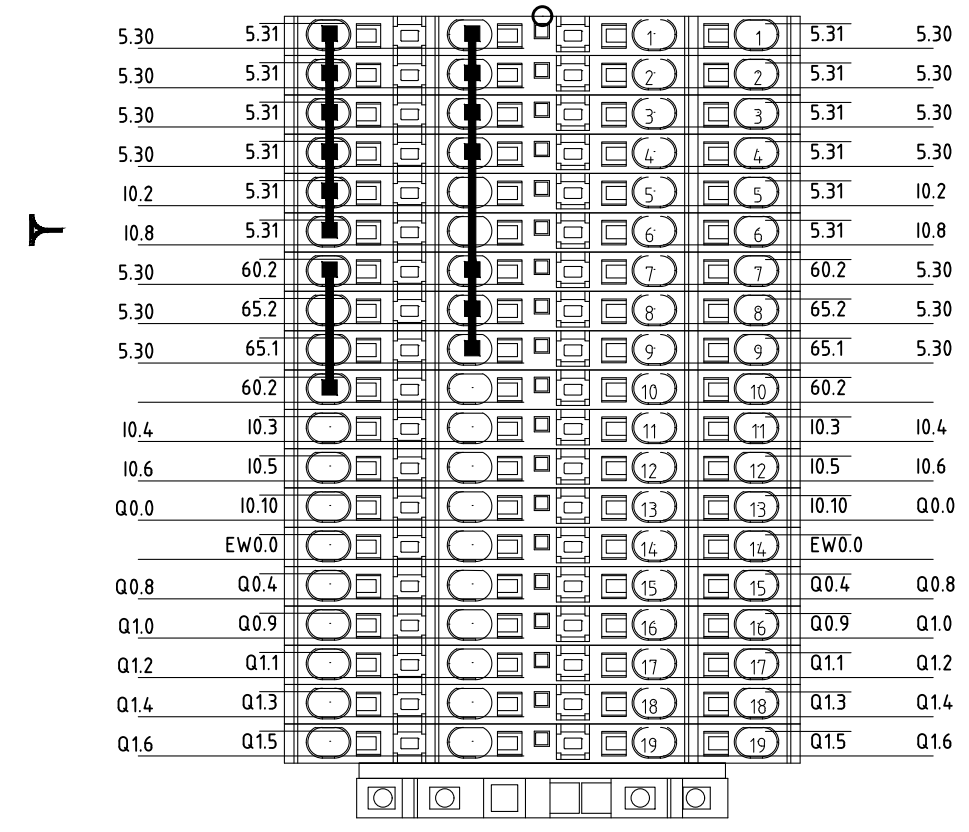
+QG - X30
ALIMENTAZIONE BM



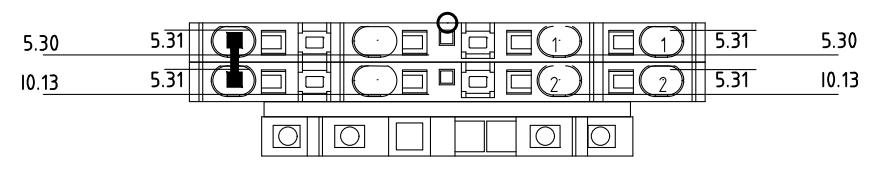
+QG - X70
MORSETTIERA CENTRALINE



+QG - X50
MORSETTIERA IN/OUT

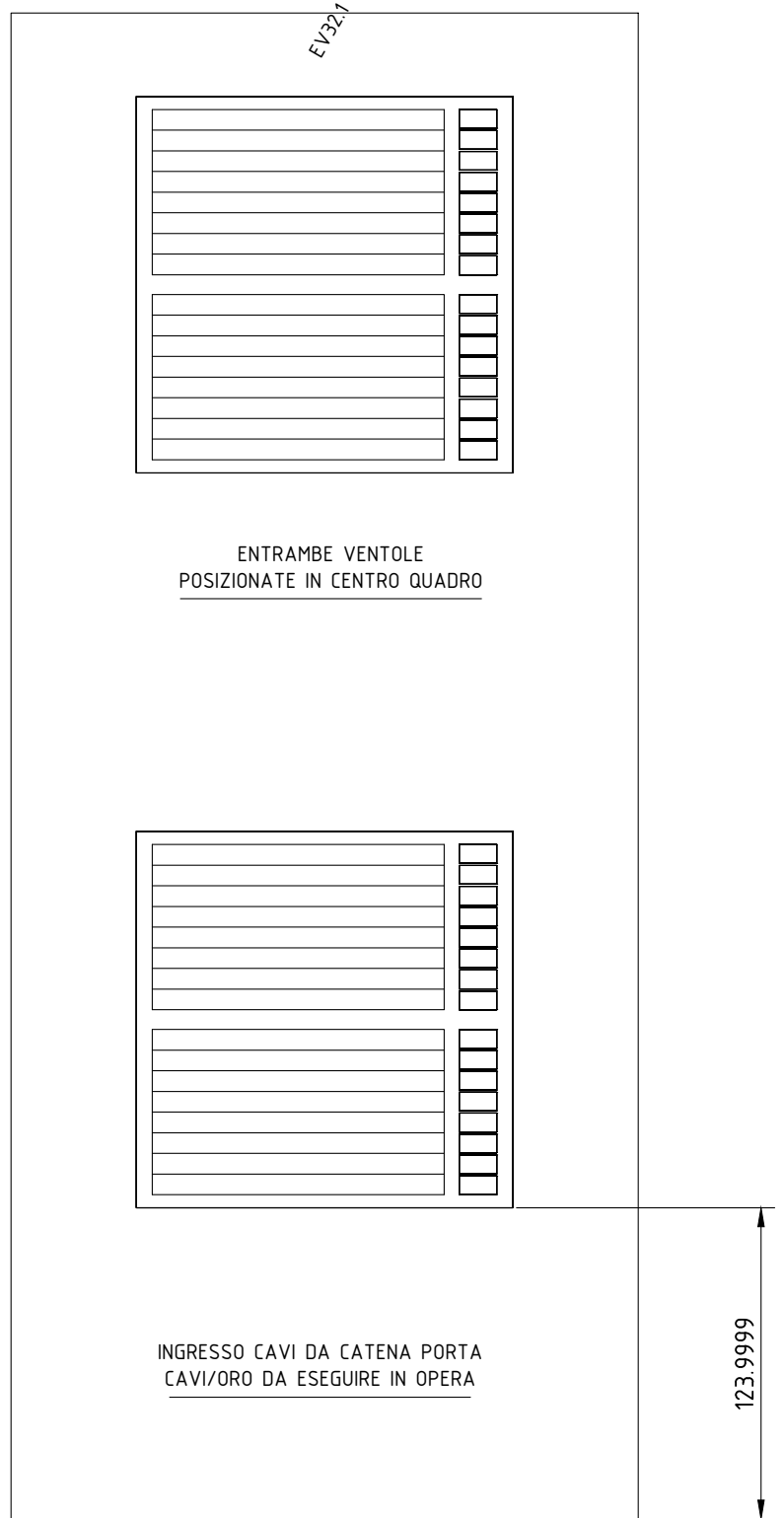
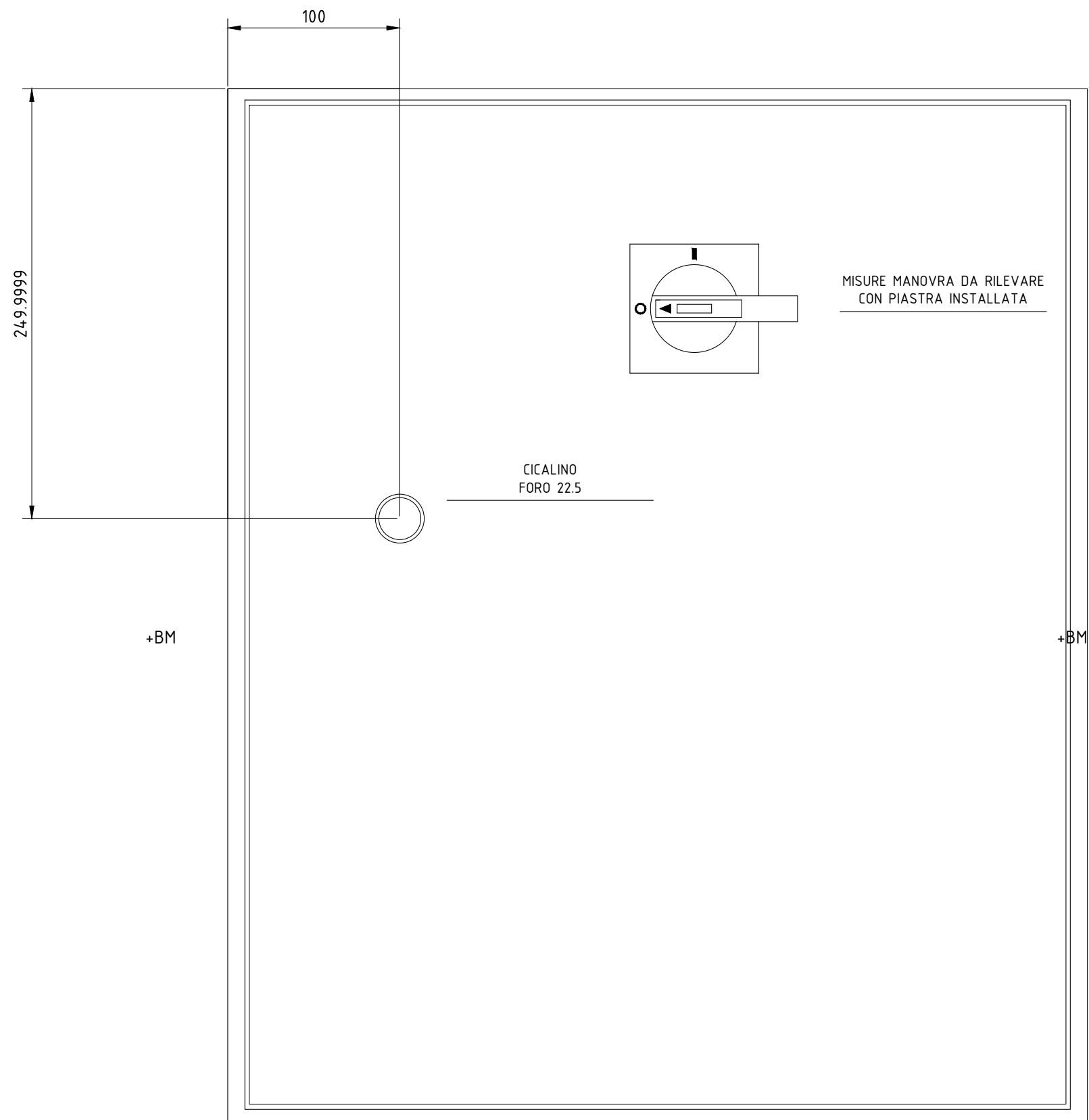


+QG - X80
MORSETTIERA ALIMENTAZIONE GRUPPO



				DATA					STK100		R02	=
				DISEGN.								+
01		07/05/21		VISTO					MORSETTIERE			FG.450
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 451

VENTOLA CENTRALE IN ALTEZZA SU PRIMO SPAZIO PIASTRA, LASCIATO SENZA CANALA



02	Modifica Centraline	11/01/24		DATA					STK100	R02	=
00				DISEGN.					LAYOUT QUADRO		+
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119			03119	FG. 511 F.S. 512

0 1 2 3 4 5 6 7 8 9

A

A

B

B

C

C

D

D

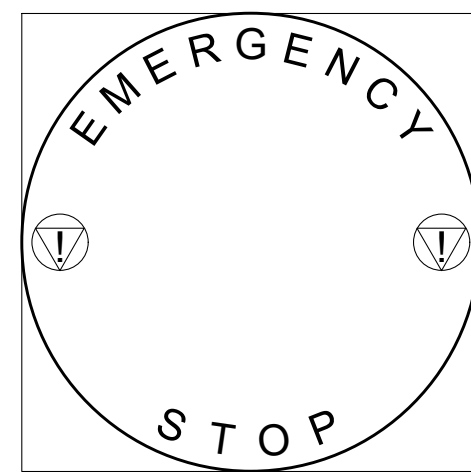
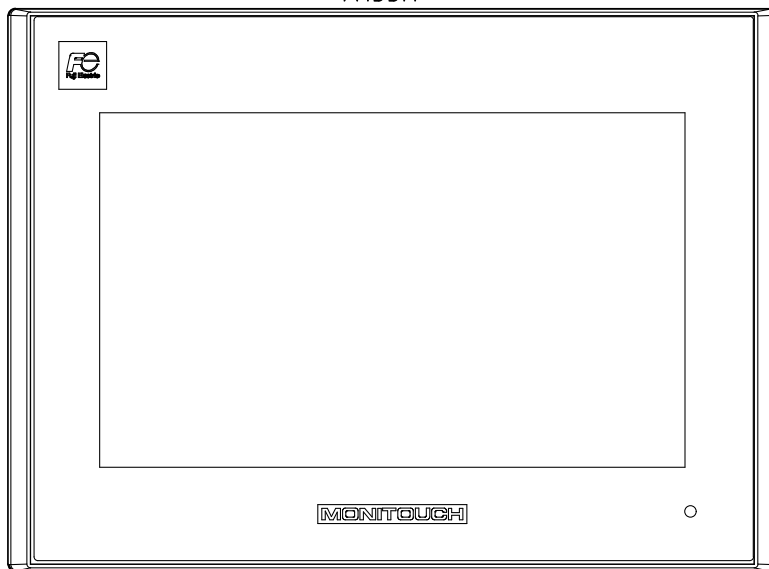
E

E

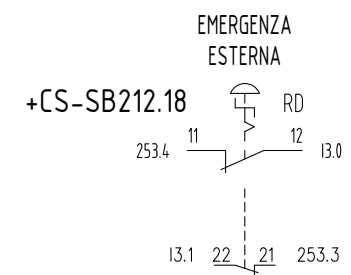
F

F

A155.1



+LS-SB212.18
RD



				DATA					STK100		=
				DISEGN.						R02	+
00				VISTO					PANNELLO COMANDI		FG.555
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119			03119	F.S. 600

0 1 2 3 4 5 6 7 8 9

QUADRO \ PANEL				CAVI ESTERNI \ EXTERNAL CABLES				DESTINAZIONE \ LOCATION						
FOGLIO RIF. SHEET REF.	ORIGINE ORIGIN MARK	TERMINALE TERMINAL	NR. FILO WIRE NO.	SEZIONE NOMINALE (mm²)	IDENTIFICATIVO ANIMA	CAVO NR. CABLE N.	LUNGHEZZA LENGHT [mt]	DISTURBO NOISE LEVEL	IDENTIFICATIVO ANIMA	TERMINALE TERMINAL	DESTINAZIONE DESTINATION MARK		FOGLIO RIF. SHEET REF.	
	DESIGNAZIONI DESIGNATION GROUP			CONDUCTOR CROSS-SECTION	CORE IDENTIFICATION			CORE IDENTIFICATION	DESIGNAZIONI DESIGNATION GROUP		DESCRIZIONE DESCRIPTION			
5/1	+QG/XCOM	2_2	5.31	0.5	BN	-W01 FROR 4x0.50 ALIMENTAZIONE CELLA CARICO	2,4		BN					
5/0	+QG/X30	4_1	5.30	0.5	WH				WH	21	+QG/+QG-205.1		205/3	
5/6	+QG/X30	2	PE	0.5	GN				GN	22	+QG/+QG-205.1		205/3	
				0.5	YE				YE					
229/4	+BM/+BM-YV229.7	A1	Q1.3	0.25	WH	-W02 02269A0250 CAVO ELETTROVALVOLE			WH	18_1	+QG/X50	MORSETTIERA IN/OUT	229/4	
229/2	+BM/+BM-YV229.5	A1	Q1.1	0.25	BN			BN	17_1	+QG/X50		MORSETTIERA IN/OUT	229/2	
229/3	+BM/+BM-YV229.6	A1	Q1.2	0.25	GN			GN	17_2	+QG/X50		MORSETTIERA IN/OUT	229/3	
229/1	+BM/+BM-YV229.4	A1	Q1.0	0.25	YE			YE	16_2	+QG/X50		MORSETTIERA IN/OUT	229/1	
229/5	+BM/+BM-YV229.8	A1	Q1.4	0.25	GY			GY	18_2	+QG/X50		MORSETTIERA IN/OUT	229/5	
227/5	+BM/+BM-YV227.1	A1	Q0.4	0.25	PK			PK	15_1	+QG/X50		MORSETTIERA IN/OUT	227/5	
				0.25	BU			BU						
				0.25	RD			RD						
60/2	+BM/+BM-YV60.10	A1	60.2	0.25	BK			BK	10_1	+QG/X50		MORSETTIERA IN/OUT	60/2	
				0.25	VT			VT						
229/7	+BM/+BM-YV229.13	A1	Q1.6	0.25	GYPK			GYPK	19_2	+QG/X50		MORSETTIERA IN/OUT	229/7	
229/6	+BM/+BM-YV229.12	A1	Q1.5	0.25	RDBU			RDBU	19_1	+QG/X50		MORSETTIERA IN/OUT	229/6	
228/4	+BM/+BM-YV228.2	A1	Q0.8	0.25	WHGN			WHGN	15_2	+QG/X50		MORSETTIERA IN/OUT	228/4	
228/5	+BM/+BM-YV228.3	A1	Q0.9	0.25	BNGN			BNGN	16_1	+QG/X50		MORSETTIERA IN/OUT	228/5	
				0.25	WHYE		WHYE							
				0.25	YEBN		YEBN							
				0.25	WHGY		WHGY							
				0.25	GYBN		GYBN							
				0.25	WHPK		WHPK							
				0.25	PKBN		PKBN							
				0.25	WHBU		WHBU							
			10.13	0.25	BNBU		BNBU	2_2	+QG/X80		MORSETTIERA ALIMENTAZIONE GRUPPO	360/5		
			5.31	0.25	WHRD		WHRD	2_1	+QG/X80		MORSETTIERA ALIMENTAZIONE GRUPPO	360/4		
			5.31	0.25	BNRD		BNRD	1_1	+QG/X80		MORSETTIERA ALIMENTAZIONE GRUPPO	360/3		
			5.30	0.25	WHBK		WHBK	1_2	+QG/X80		MORSETTIERA ALIMENTAZIONE GRUPPO	360/4		
11/3	+BM/MS11.6G	A1	11.63	1.5	BU	-W03 FROR 3G1.5 POMPA SCARICO ACQUA	4.8		BU	1_1	+QG/X20	UTENZE 230V	11/3	
11/3	+BM/MS11.6G		11.72	1.5	BN				BN	1_2	+QG/X20		UTENZE 230V	11/3
			PE	1.5	GNYE				GNYE		+QG/WB3.4F		BARRA DI TERRA	3/3

				DATA						STK100		R02	=
				DISEGN.									+
00				VISTO						LISTA CAVI			FG.700
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119					03119	F.S. 701

QUADRO \ PANEL				CAVI ESTERNI \ EXTERNAL CABLES					DESTINAZIONE \ LOCATION				
FOGLIO RIF. SHEET REF.	ORIGINE ORIGIN MARK	TERMINALE TERMINAL	NR. FILO WIRE NO.	SEZIONE NOMINALE (mm²)	IDENTIFICATIVO ANIMA	CAVO NR. CABLE N.	LUNGHEZZA LENGHT [mt]	DISTURBO NOISE LEVEL	IDENTIFICATIVO ANIMA	TERMINALE TERMINAL	DESTINAZIONE DESTINATION MARK		FOGLIO RIF. SHEET REF.
	DESIGNAZIONI DESIGNATION GROUP			CONDUCTOR CROSS-SECTION	CORE IDENTIFICATION				CORE IDENTIFICATION		DESIGNAZIONI DESIGNATION GROUP	DESCRIZIONE DESCRIPTION	
12/2	+QG/X20	2_1	12.3	1	BU	-W04 FROR 3G1 ASPIRATORE			BU				
12/2	+QG/X20	2_2	12.5	1	BN				BN	A1	+BM/MS12.1	MOTORE ASPIRAZIONE	12/2
3/2	+QG/WB3.4F		PE	1	GNYE				GNYE		+BM/MS12.1	MOTORE ASPIRAZIONE	12/2
3/1	+BM/QS3.1	1		2.5	BU	-W05 FROR 3G2.5 CAVO ALIMENTAZIONE			BU				
3/2	+BM/QS3.1	5		2.5	BN		5		BN				
				2.5	GNYE				GNYE		+CS/	BULLONE DI TERRA	3/0
3/1	+BM/QS3.1	2	3.31	2.5	BU	-W06 FROR 3G2.5 CAVO DA MORSETTO A MANOVRA QUADRO			BU	1	+QG/X10	MORSETTIERA ALIMENTAZIONE 230V	3/1
3/2	+BM/QS3.1	6	3.32	2.5	BN				BN	2	+QG/X10	MORSETTIERA ALIMENTAZIONE 230V	3/2
3/2	+CS/		PE	2.5	GNYE				GNYE		+QG/WB3.4F	BARRA DI TERRA	3/2
65/2	+QG/X50	9_1	65.1	0.25	BN	-W07 BCC0368 DA MORSETTO A LUCE 1			BN	X1	+BM/HL65.2	ILLUMINAZIONE CABINA	65/2
				0.25	WH				WH				
65/2	+QG/X50	9_2	5.30	0.25	BU				BU	X2	+BM/HL65.2	ILLUMINAZIONE CABINA	65/2
				0.25	BK			BK					
65/1	+BM/+BM-HL65.3	X1	65.1	0.25	BN	-W08 BCC0368 DA MORSETTO A LUCE 2			BN	X1	+BM/HL65.2A	ILLUMINAZIONE CABINA	65/2
				0.25	WH				WH				
65/1	+BM/+BM-HL65.3	X2	5.30	0.25	BU				BU	X2	+BM/HL65.2A	ILLUMINAZIONE CABINA	65/2
				0.25	BK			BK					
65/1	+BM/+BM-HL65.3	X1	65.1	0.25	BN	-W09 BCC0368 DA MORSETTO A LUCE 3			BN	9_1	+QG/X50	MORSETTIERA IN/OUT	65/2
				0.25	WH				WH				
				0.25	BU				BU				
				0.25	BK			BK					

				DATA						STK100		R02	=
				DISEGN.									+
00				VISTO						LISTA CAVI			FG.701
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119					03119	F.S. 702

QUADRO \ PANEL				CAVI ESTERNI \ EXTERNAL CABLES				DESTINAZIONE \ LOCATION					
FOGLIO RIF. SHEET REF.	ORIGINE ORIGIN MARK	TERMINALE TERMINAL	NR. FILO WIRE NO.	SEZIONE NOMINALE (mm²)	IDENTIFICATIVO ANIMA	CAVO NR. CABLE N.	LUNGHEZZA LENGHT [mt]	DISTURBO NOISE LEVEL	IDENTIFICATIVO ANIMA	TERMINALE TERMINAL	DESTINAZIONE DESTINATION MARK		FOGLIO RIF. SHEET REF.
	DESIGNAZIONI DESIGNATION GROUP			CONDUCTOR CROSS-SECTION	CORE IDENTIFICATION				CORE IDENTIFICATION		DESIGNAZIONI DESIGNATION GROUP	DESCRIZIONE DESCRIPTION	
				0.5	1				1				
213/4	+QG/X50	2_1	5.31		GN	-W10 FROR 12x0.50 DA QUADRO A FUNGO E PULSANTE RESET			GN	11	+P1/+P1-SB213.18	RESET ALLARMI	213/4
227/1	+QG/X50	13_2	0.0		WH				WH	X1	+P1/+P1-SB213.18	RESET ALLARMI	227/1
227/1	+QG/X50	2_2	5.30		YE				YE	X2	+P1/+P1-SB213.18	RESET ALLARMI	227/1
50/0	+QG/X70	1_1	50.6		BU				BU	11	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/0
50/0	+QG/X70	1_2	50.7		GY				GY	12	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/0
50/1	+QG/X70	2_1	50.8		RD				RD	21	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/1
50/1	+QG/X70	2_2	50.9		PK				PK	22	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/1
213/2	+QG/X50	6_1	5.31		BK				BK	31	+BM/+BM-SB50.19	FUNGO EMERGENZA	213/2
213/2	+QG/X50	6_2	5.31		VT				VT	32	+BM/+BM-SB50.19	FUNGO EMERGENZA	213/2
					RDBU				RDBU				
					GYPK			GYPK					
					BN			BN					
65/4	+QG/X50	8_1	65.2	0.5	WH	-W11 FROR 4x0.50 DA QUADRO A TERGICRISTALLO			WH	A1	+BM/+BM-MD65.1	TERGICRISTALLO	65/4
65/4	+QG/X50	8_2	5.30	0.5	GN				GN	A2	+BM/+BM-MD65.1	TERGICRISTALLO	65/4
				0.5	YE				YE				
				0.5									
			5.31	0.5	BN	-W12 FROR 4x0.50 DA QUADRO A MONITOR			BN	2_2	+QG/XCOM	MORSETTIERA COMUNI	5/2
			5.30	0.5	WH				WH	4_1	+QG/X30	ALIMENTAZIONE BM	5/2
			PE	0.5	GN				GN	2	+QG/X30	ALIMENTAZIONE BM	5/2
				0.5	YE				YE				
					BN			BN					
5/1	+QG/XCOM	2_2	5.31	0.25	WH	-W13 BCC0368 DA QUADRO A SENSORE LIVELLO MIN			WH	4_1	+QG/X50	MORSETTIERA IN/OUT	212/6
212/6	+QG/X50	12_1	10.5	0.25	BU				BU	X10/12	+QG/+QG-D150.1		212/6
212/5	+QG/X50	1_2	5.30	0.25	BK				BK	4_2	+QG/X50	MORSETTIERA IN/OUT	212/6
				0.25									
					BN	-W14 BCC0368 DA QUADRO A SENSORE LIVELLO MAX			BN				
5/1	+QG/XCOM	2_2	5.31	0.25	WH				WH	1	+BM/+BM-SQ212.5	SONDA LIVELLO MAX ACQUA	212/7
212/5	+QG/X50	1_2	5.30	0.25	BU				BU	3	+BM/+BM-SQ212.5	SONDA LIVELLO MAX ACQUA	212/7
212/7	+QG/X50	12_2	10.6	0.25	BK				BK	X10/13	+QG/+QG-D150.1		212/7

				DATA						STK100		R02	=
				DISEGN.									+
00				VISTO						LISTA CAVI			FG.702
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119					03119	F.S. 703

QUADRO \ PANEL				CAVI ESTERNI \ EXTERNAL CABLES				DESTINAZIONE \ LOCATION					
FOGLIO RIF. SHEET REF.	ORIGINE ORIGIN MARK	TERMINALE TERMINAL	NR. FILO WIRE NO.	SEZIONE NOMINALE (mm²)	IDENTIFICATIVO ANIMA	CAVO NR. CABLE N.	LUNGHEZZA LENGHT [mt]	DISTURBO NOISE LEVEL	IDENTIFICATIVO ANIMA	TERMINALE TERMINAL	DESTINAZIONE DESTINATION MARK		FOGLIO RIF. SHEET REF.
	DESIGNAZIONI DESIGNATION GROUP			CONDUCTOR CROSS-SECTION	CORE IDENTIFICATION				CORE IDENTIFICATION		DESIGNAZIONI DESIGNATION GROUP	DESCRIZIONE DESCRIPTION	
5/1	+QG/XCOM	2_2	5.31	0.25	BN	-W15 BCC0368 DA QUADRO A FLUSSOSTATO			BN	3_1	+QG/X50	MORSETTIERA IN/OUT	214/3
				0.25	WH				WH				
212/5	+QG/X50	1_2	5.30	0.25	BU				BU	3_2	+QG/X50	MORSETTIERA IN/OUT	214/4
214/3	+QG/X50	14_1	EW0.0	0.25	BK				BK	14	+BM/+BM-S214.9	FLUSSOSTATO ACQUA	214/3
			5.31	0.25	BN	-W16 BCC0368 DA QUADRO A RFID			BN	2_2	+QG/XCOM	MORSETTIERA COMUNI	5/4
				0.25	WH				WH				
			5.30	0.25	BU				BU	1_2	+QG/X50	MORSETTIERA IN/OUT	212/4
				0.25	BK				BK				
212/5	+QG/X50	1_1	5.31	0.25	BN	-W17 BCC02NW DA QUADRO A PRESSOSTATO			BN	13	+BM/+BM-S212.7	PRESSOSTATO ARIA	212/5
				0.25	BK				BK				
212/5	+QG/X50	11_2	10.4	0.25	BU				BU	14	+BM/+BM-S212.7	PRESSOSTATO ARIA	212/5
60/4	+BM/+BM-YV60.9	A2	5.30	1	BU	-W18 FROR 3G1 DA QUADRO AD ELETTROVALVOLA GENERALE ARIA			BU	7_2	+QG/X50	MORSETTIERA IN/OUT	60/4
60/4	+BM/+BM-YV60.9	A1	60.2	1	BN				BN	7_1	+QG/X50	MORSETTIERA IN/OUT	60/4
			PE	1	GNYE				GNYE	2	+QG/X30	ALIMENTAZIONE BM	5/4
5/1	+QG/XCOM	2_2	5.31	0.5	BN	-W19 FROR 4x0.50 DA QUADRO A PEDALIERA			BN	5_1	+QG/X50	MORSETTIERA IN/OUT	212/3
212/3	+QG/+QG-D150.1	X10/9	10.2	0.5	WH				WH	5_2	+QG/X50	MORSETTIERA IN/OUT	212/3
212/4	+QG/+QG-D150.1	X10/10	10.3	0.5	GN				GN	11_1	+QG/X50	MORSETTIERA IN/OUT	212/4
				0.5	YE				YE				
					WH	-W23 XZCP29P11L5 DA QUADRO A SENSORE PORTA			WH				
					BN				BN				
					GN				GN	S11	+QG/+QG-A55.12	CENTRALINA EMERGENZA FUNGHI	55/4
55/0	+QG/X70	3_1	55.3		YE				YE	S12	+QG/+QG-A55.12	CENTRALINA EMERGENZA FUNGHI	55/4
55/1	+QG/X70	4_1	55.5		GY				GY	S21	+QG/+QG-A55.12	CENTRALINA EMERGENZA FUNGHI	55/4
55/1	+QG/X70	4_2	55.6		PK				PK	S22	+QG/+QG-A55.12	CENTRALINA EMERGENZA FUNGHI	55/5
					BU				BU				
					RD				RD				

				DATA					STK100		R02	=
				DISEGN.								+
00				VISTO					LISTA CAVI			FG.703
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 800

