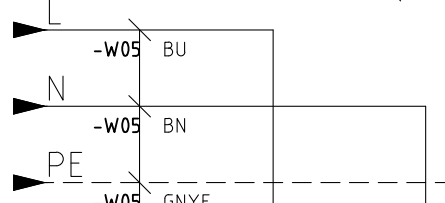






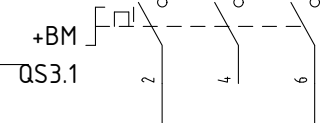
PROTEZIONE LINEA DI ALIMENTAZIONE  
DEL QUADRO ELETTRICO A CARICO DEL CLIENTE

ALIMENTAZIONE  
230 VAC 50Hz



TARGHETTA PE  
PE LABEL

MANOVRA SEZIONATRICE  
LATO MACCHINA  
MANEUVER THE  
SAW MACHINE SIDE

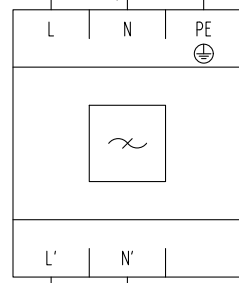


+QG  
QS3.2

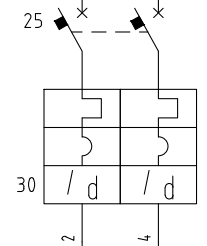
32A

MANOVRA SEZIONATRICE SU  
PORTA QUADRO CON BLOCCO PORTA  
MANEUVER THE SAW ON DOOR  
FRAME WITH THE DOOR LOCK

+QG-A3.1



QF3.3D



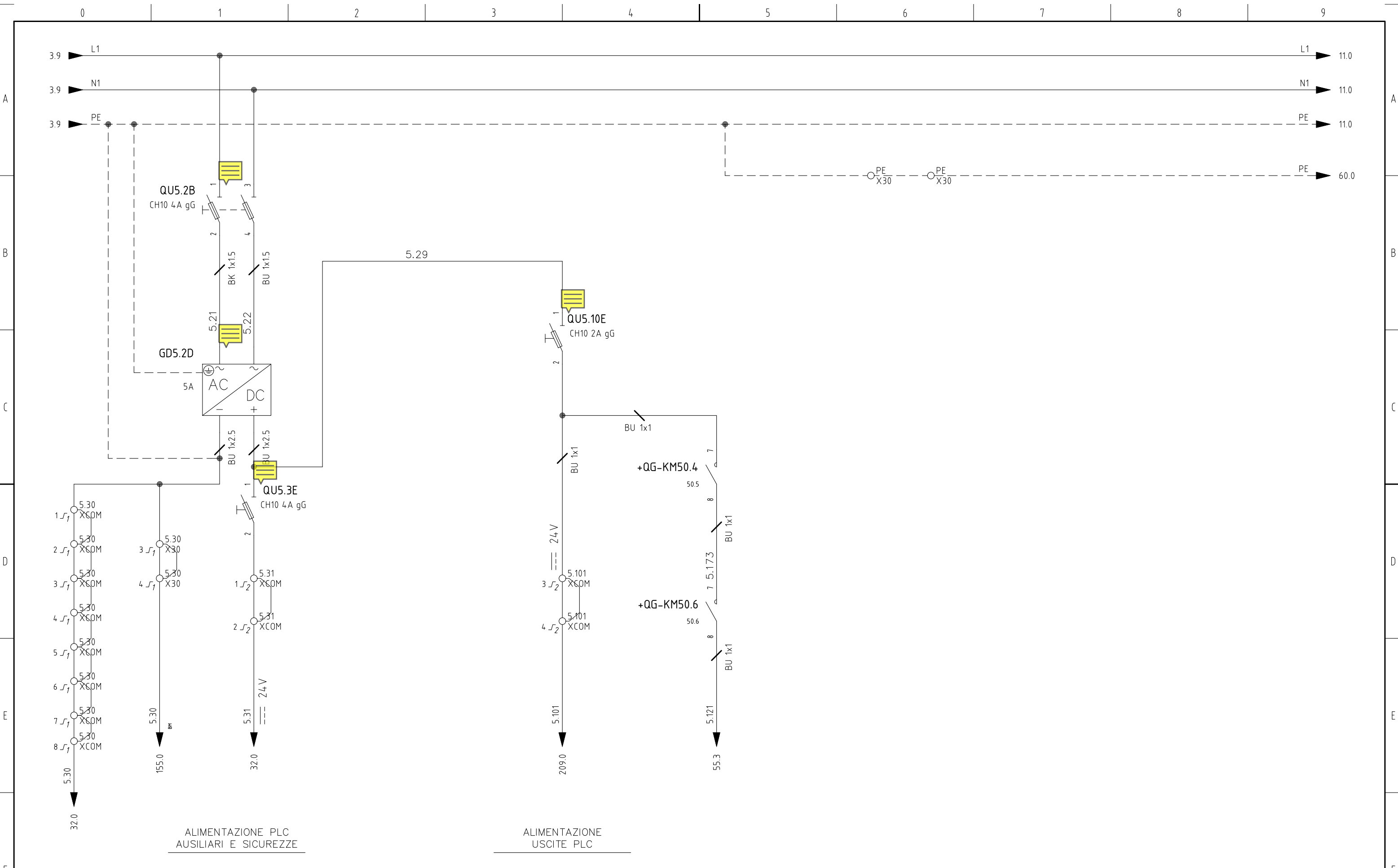
WB3.4F  
BARRA RAME 12x4

COLLEGARE ALLA CARCASSA  
DEL QUADRO ELETTRICO

~ 230V 50Hz

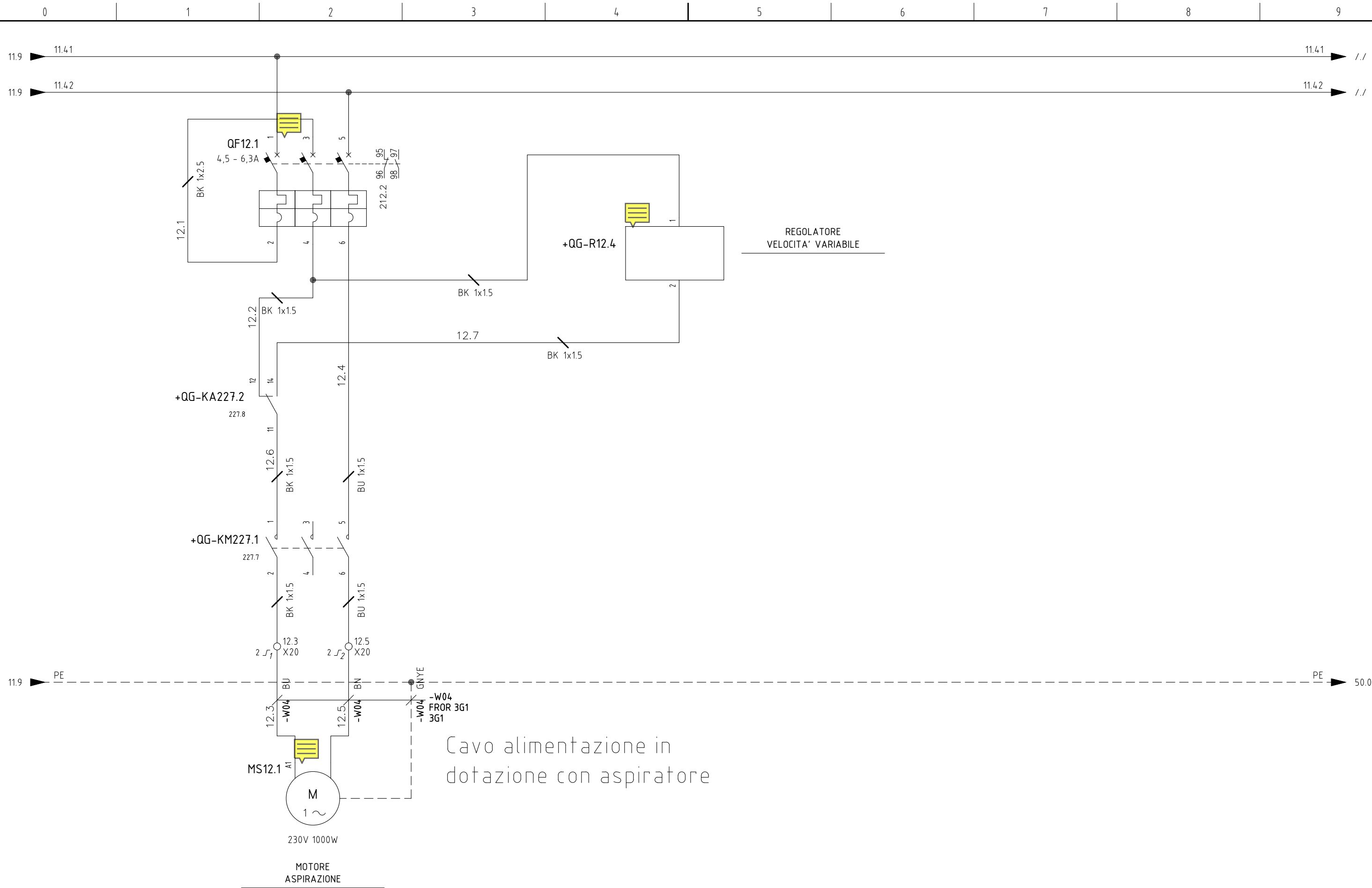
L1 → 5.0  
N1 → 5.0  
PE → 5.0

				DATA				STK100	R03	=
				DISEGN.						+
00				VISTO				ALIMENTAZIONE QUADRO ELETTRICO		FG. 3
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 5



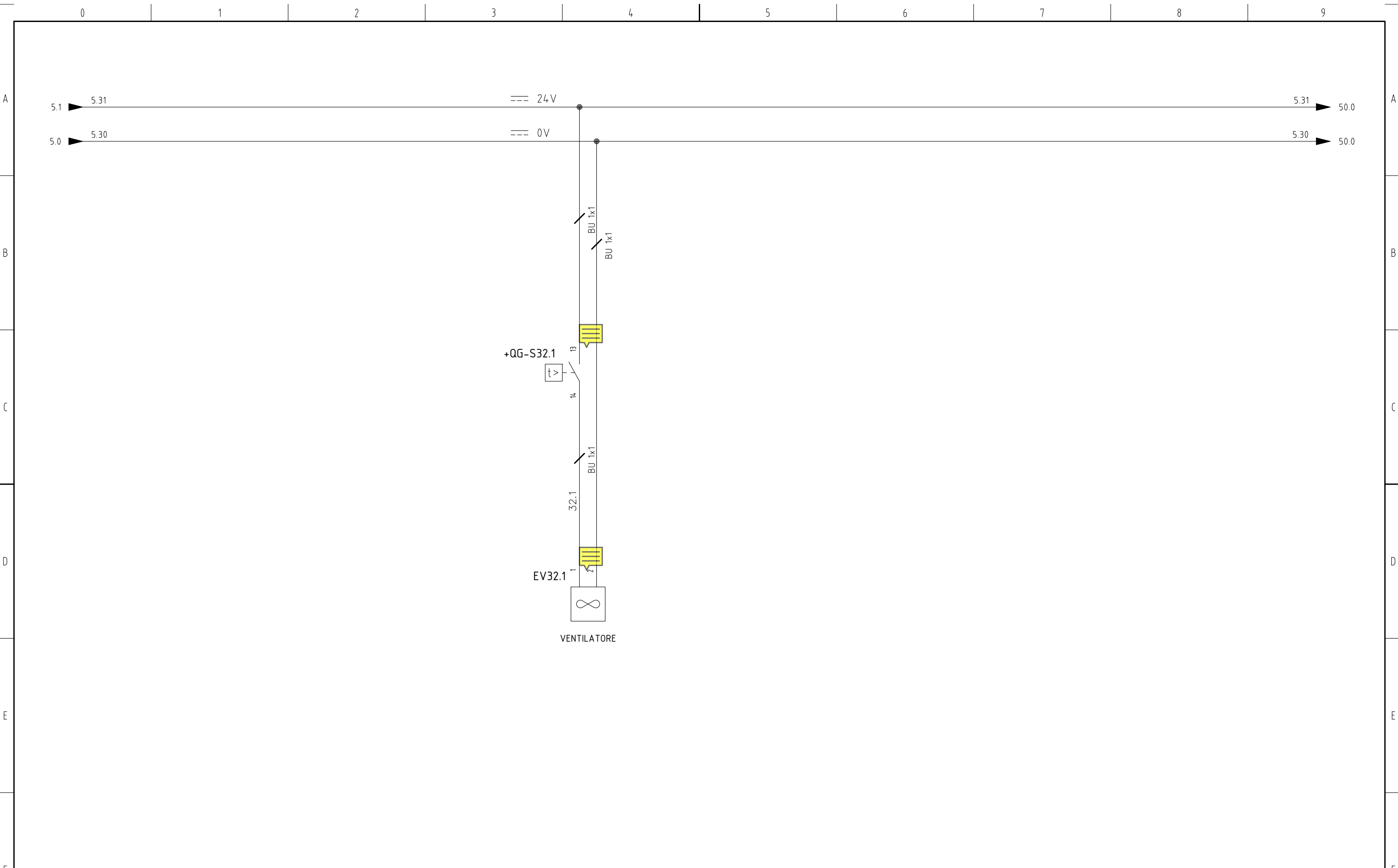
				DATA				STK100	R03	=
				DISEGN.						+
00				VISTO				ALIMENTAZIONE LINEE AUSILIARIE 24VDC		FG. 5
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 11





Cavo alimentazione in dotazione con aspiratore

				DATA				STK100		R03	=
				DISEGN.				UTENZE 230VAC SEZIONATE			+
00				VISTO						03119	FG. 12
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				F.S. 32

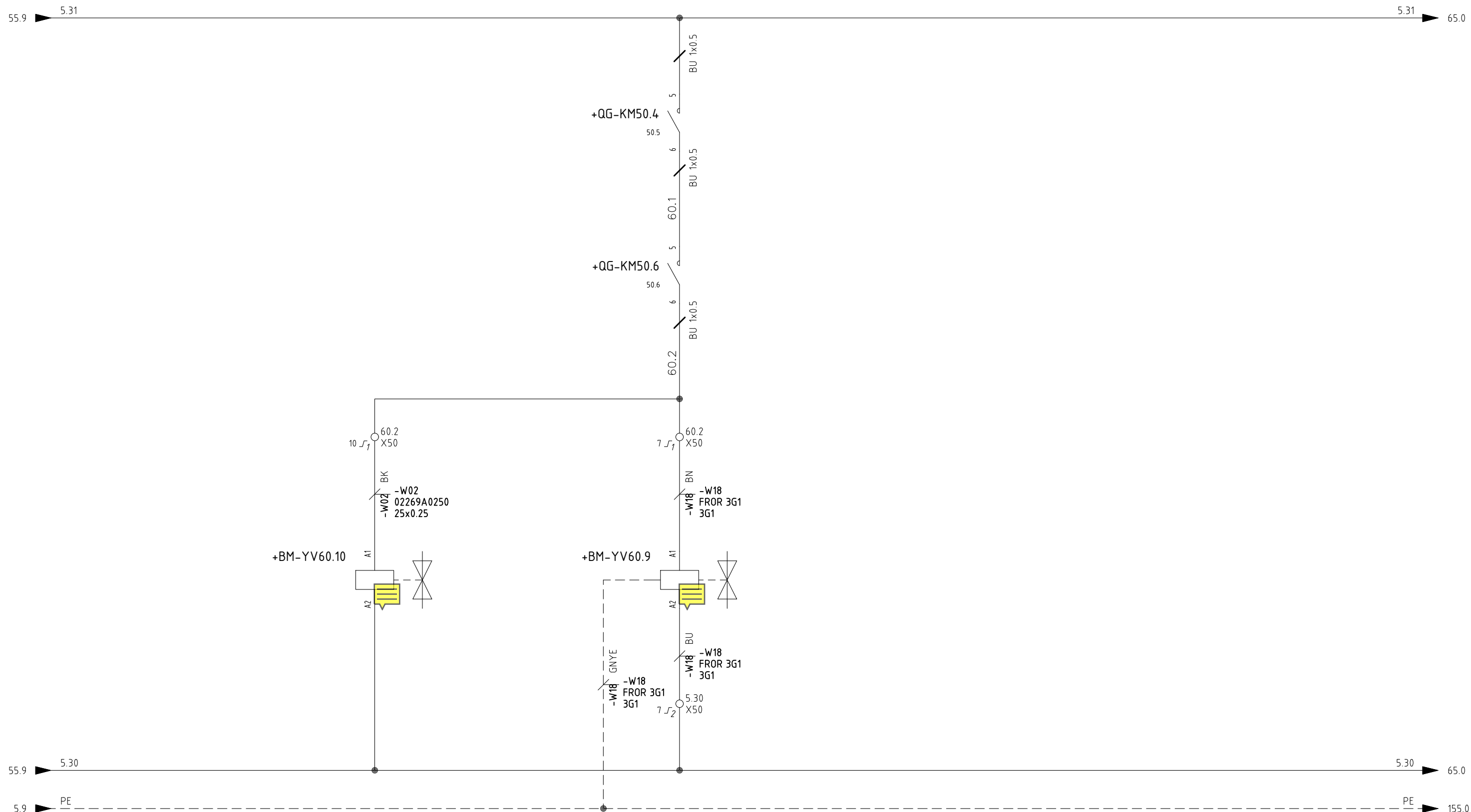


				DATA					STK100		=
				DISEGN.						R03	+
00				VISTO					VENTILAZIONE		FG. 32
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119			03119	F.S. 50
0		1			2	3	4	5	6	7	8





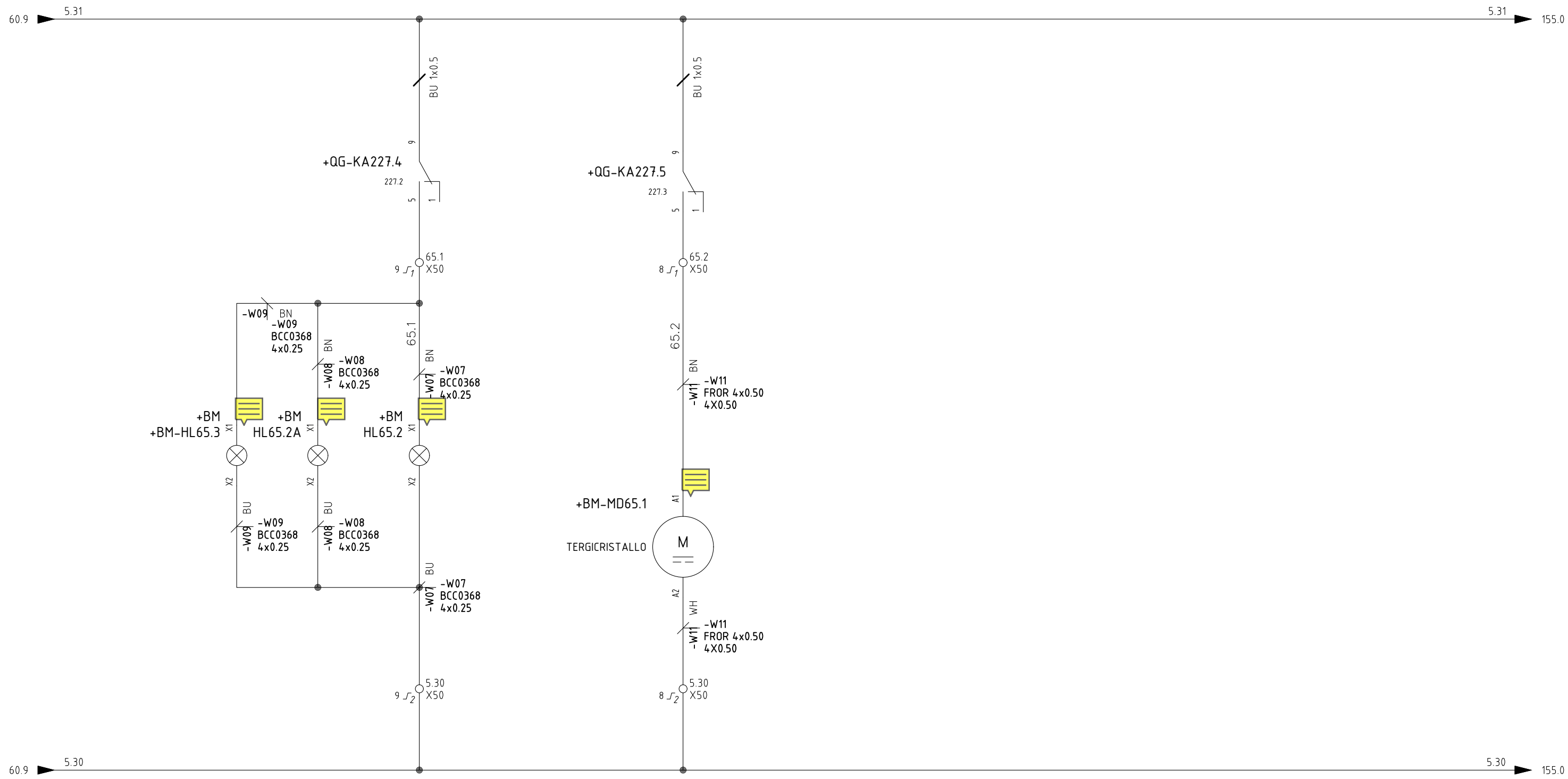




COMANDO  
GENERALE ACQUA

EV GENERALE  
ARIA

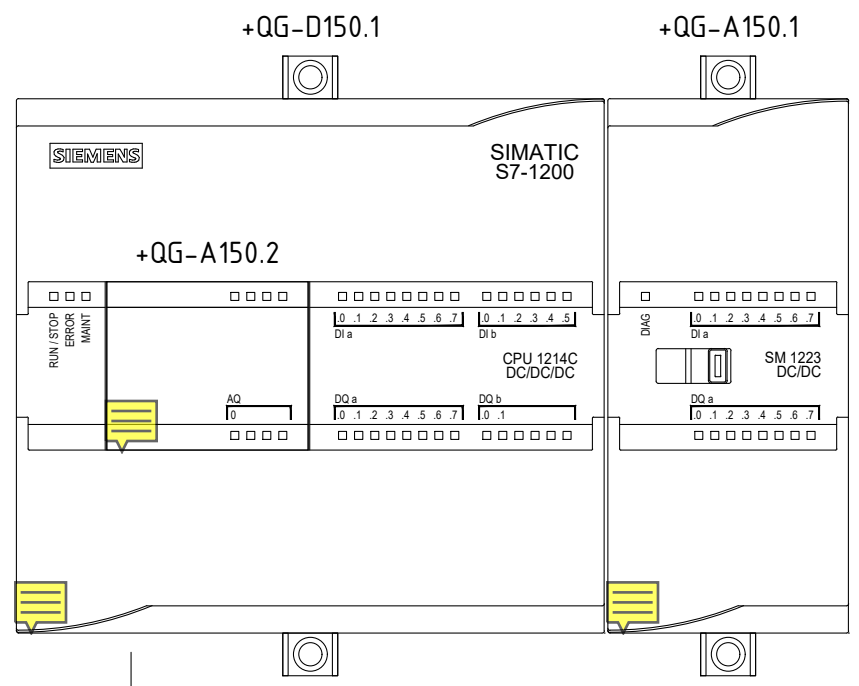
				DATA					STK100		R03	=
				DISEGN.								+
00				VISTO					SENSORI SEZIONATI CENTRALINA GENERALE			FG. 60
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 65



ILLUMINAZIONE CABINA

TERGICRISTALLO

				DATA				STK100	R03	=
				DISEGN.						+
00				VISTO				RELE' PROTEZIONE		FG. 65
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 150

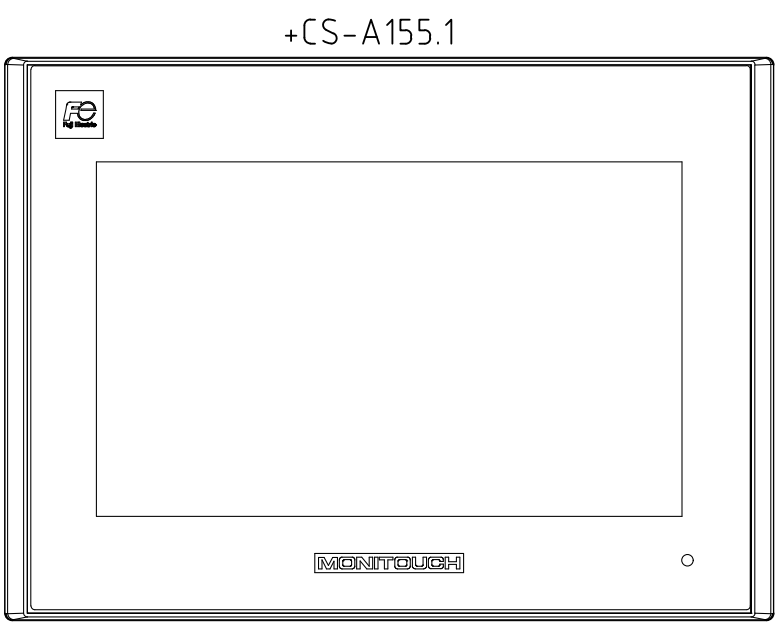
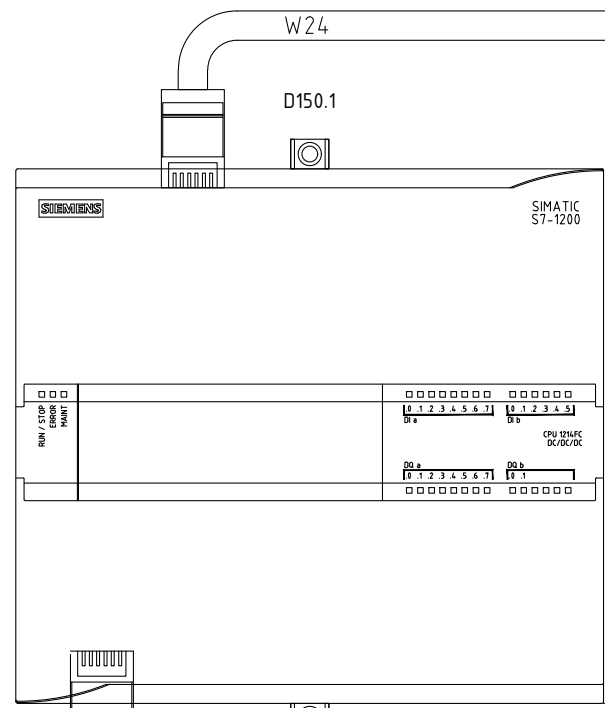


				DATA					STK100		=
03		08/10/24		DISEGN.						R03	+
00				VISTO					CONFIGURAZIONE PLC		FG.150
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119			03119	F.S. 155
	0	1		2	3	4	5	6	7	8	9

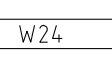
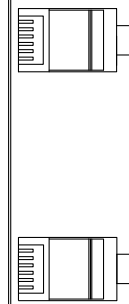
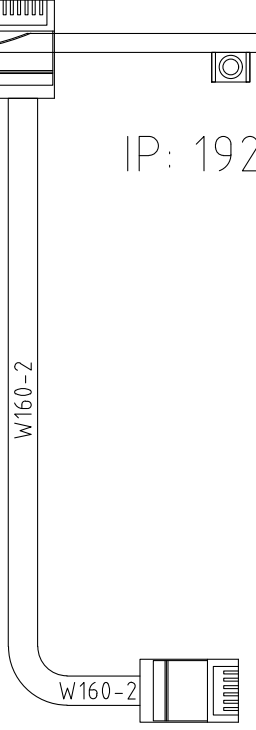
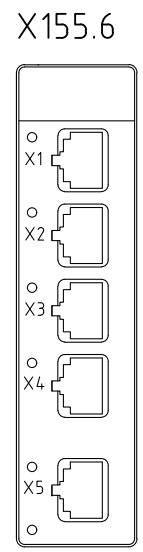
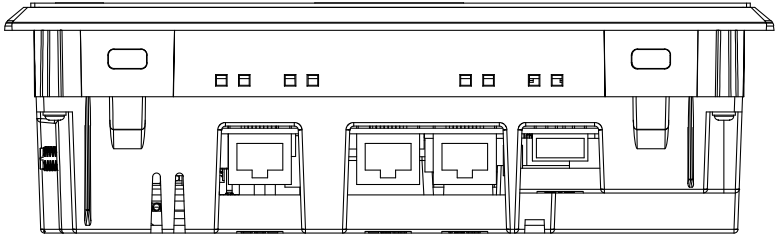


0 1 2 3 4 5 6 7 8 9

A  
B  
C  
D  
E  
F



IP: 192.170.100.11



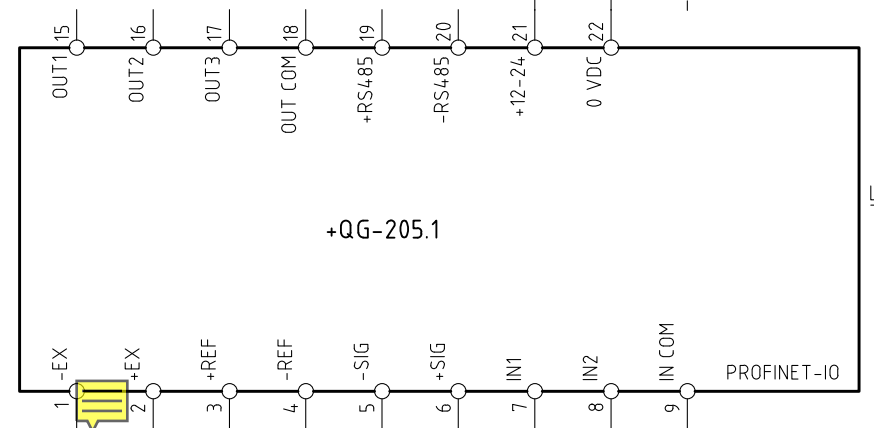
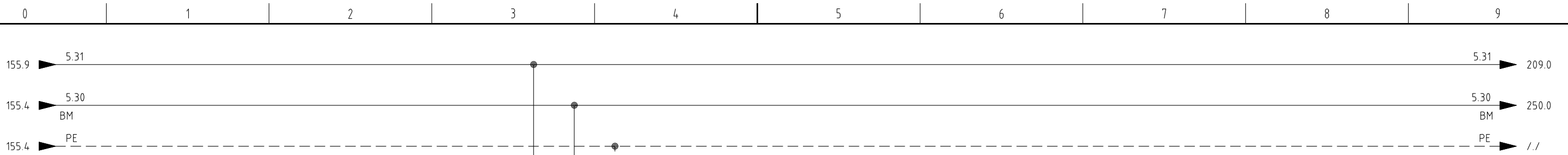
IP: 192.170.100.11

W24

W24

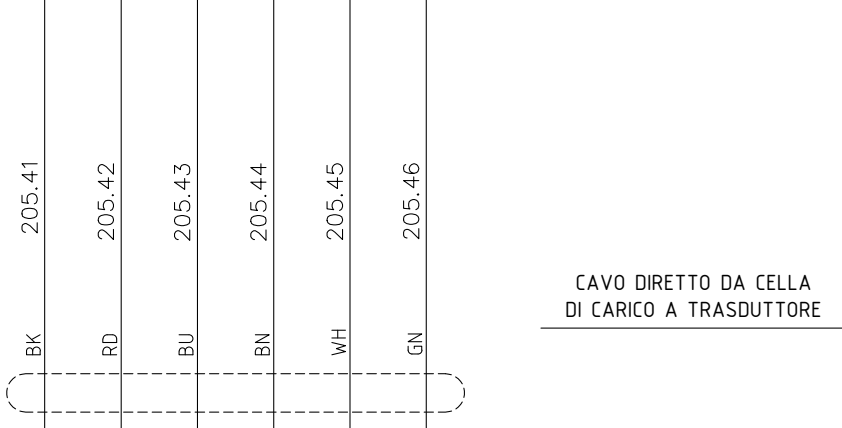
W160-3

				DATA					STK100		R03	=
				DISEGN.								+
00				VISTO					CONFIGURAZIONE RETE PROFINET			FG.160
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 205
0		1			3	4	5	6	7	8		9

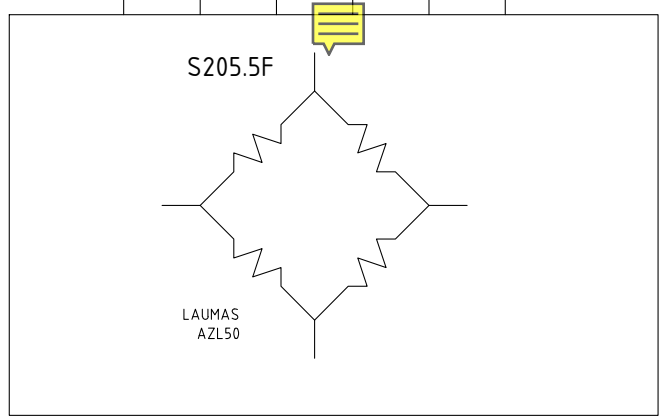


LAUMAS  
TLBPROFINET IO

155.2 → 155.6



CAVO DIRETTO DA CELLA  
DI CARICO A TRASDUTTORE



CELLA DI  
CARICO

				DATA					STK100		R03	=
				DISEGN.								+
00				VISTO					CONNESSIONI CELLA DI CARICO			FG.205
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 209
0		1			2	3	4	5	6	7	8	9





0 1 2 3 4 5 6 7 8 9

A

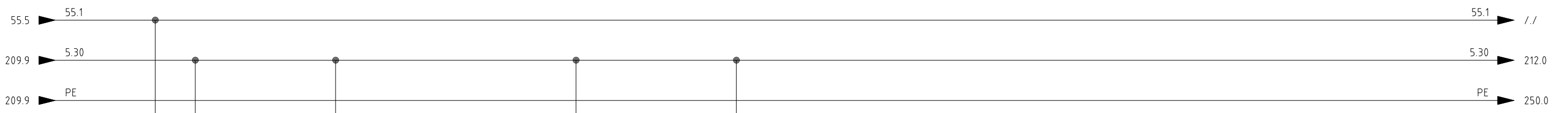
B

C

D

E

F



X10/1 X10/2	
CPU: PLC1 MOD.: 2	
Name: +QG-A150.1	Sheet: 150.3

X10/3	
CPU: PLC1 MOD.: 2	
Name: +QG-A150.1	Sheet: 150.3

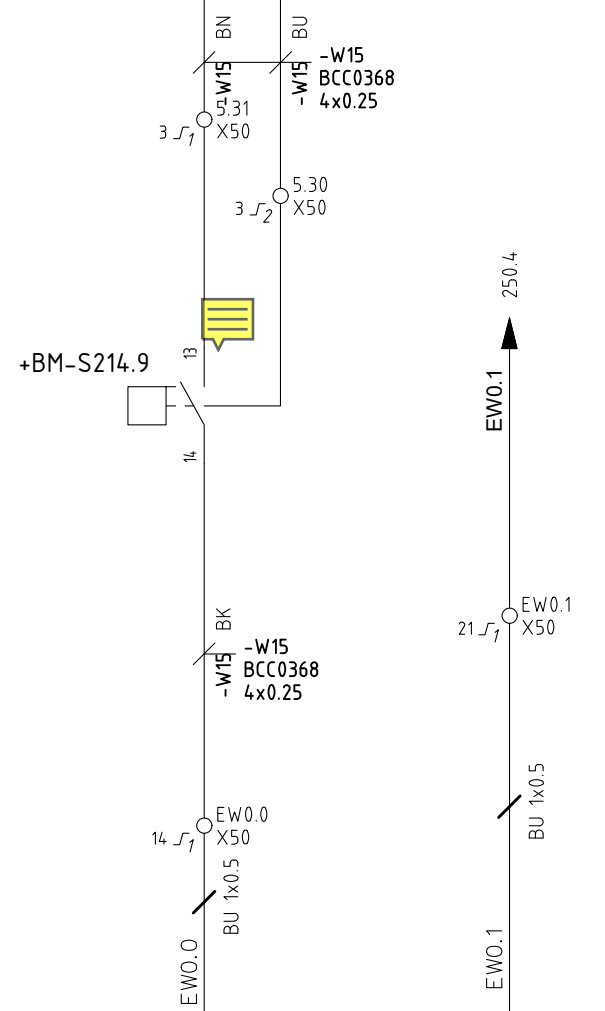
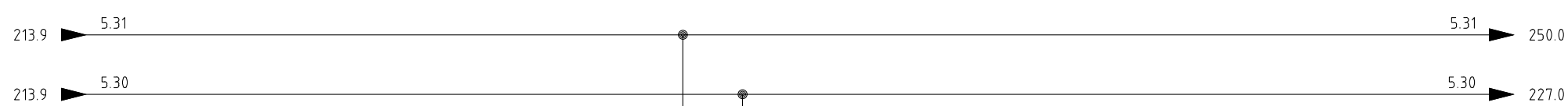
X11/1	
CPU: PLC1 MOD.: 2	
Name: +QG-A150.1	Sheet: 150.3

X11/3	
CPU: PLC1 MOD.: 2	
Name: +QG-A150.1	Sheet: 150.3

				DATA				STK100	R03	=
				DISEGN.						+
00				VISTO				ALIMENTAZIONE PLC		FG.210
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 212
0		1			3	4	5	6	7	8







X11/2
<b>EW0.0</b>
CPU: PLC1 MOD.: 1
Name: +QG-D150.1
Sheet: 150.1
FLUSSOSTATO ACQUA

X11/3
<b>EW0.1</b>
CPU: PLC1 MOD.: 1
Name: +QG-D150.1
Sheet: 150.1
FEEDBACK REG PRESSIONE LAVAGGIO

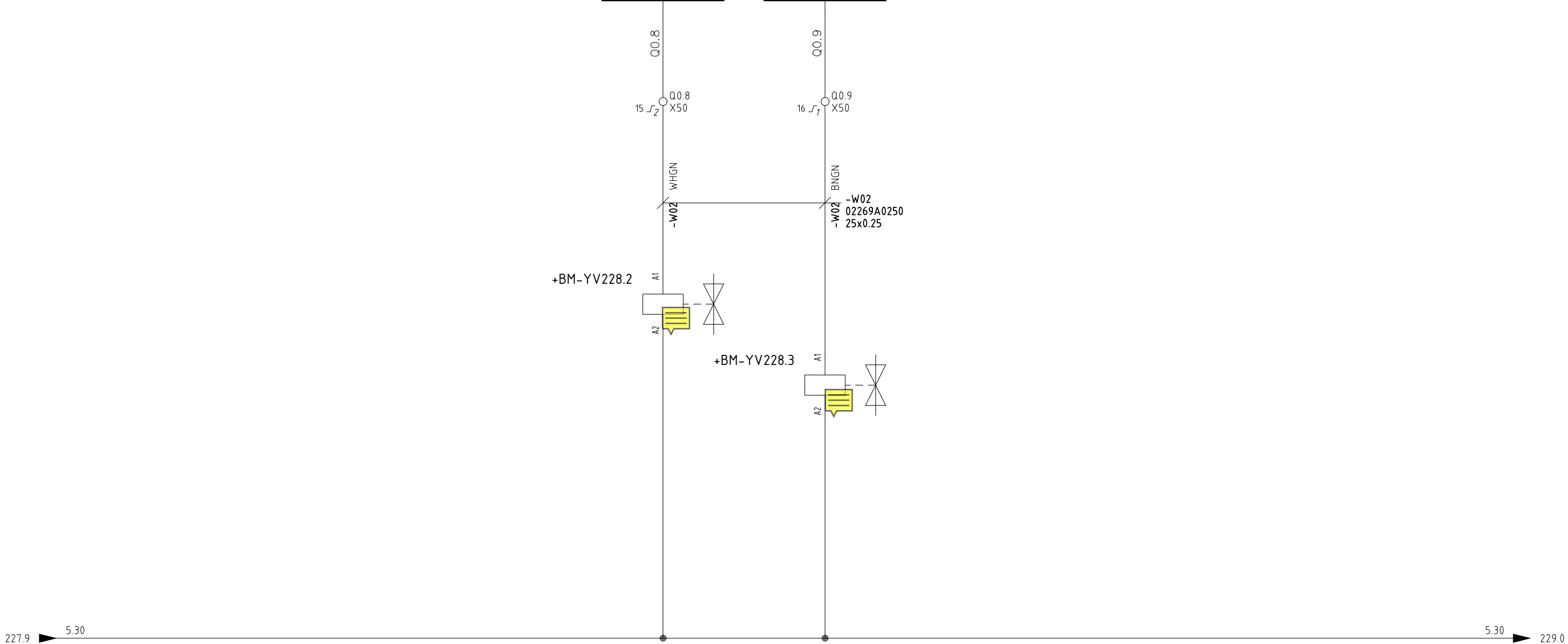
03		30/10/24		DATA					STK100		R03	=
00				VISTO					INGRESSI ANALOGICI PLC			+
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	FG.214 F.S. 215





EV VALVOLA SCARICO APRI	
Name: +QG-D150.1	Sheet: 150.1
CPU: PLC1 MOD.: 1	
<b>Q0.8</b>	
X12/11	

EV VALVOLA SCARICO CHIUDI	
Name: +QG-D150.1	Sheet: 150.1
CPU: PLC1 MOD.: 1	
<b>Q0.9</b>	
X12/12	



				DATA				STK100		=
				DISEGN.					R03	+
01		07/05/21		VISTO				USCITE PLC		FG.228
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119		03119	F.S. 229

EV ACQUA RISCIAQUO

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.0	
X12/4	

EV ARIA RISCIAQUO

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.1	
X12/5	

EV ACQUA LAVAGGIO

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.2	
X12/6	

EV ARIA LAVAGGIO

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.3	
X12/7	

EV ACQUA TERGICRISTALLO

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.4	
X13/4	

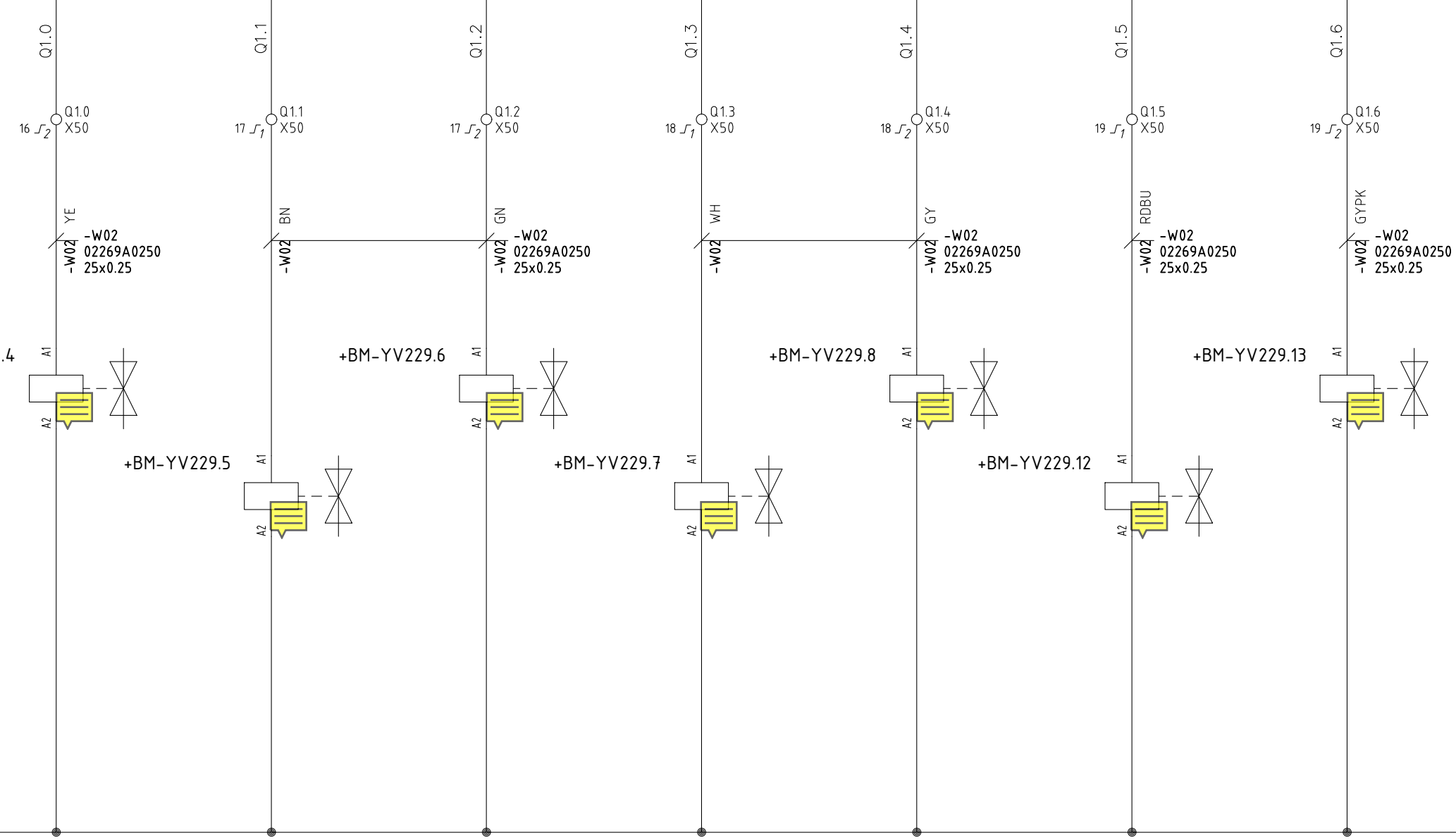
EV ARIA DENTRO BIDONE

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.5	
X13/5	

EV SOFFIO BOCARBONATO

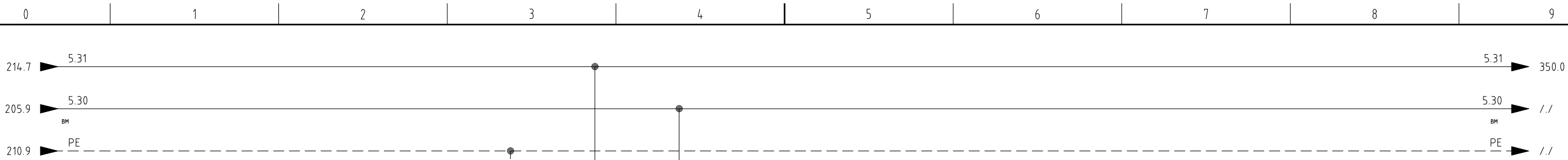
Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.6	
X13/6	

Name: +QG-A150.1	Sheet: 150.3
CPU: PLC1 MOD.: 2	
Q1.7	
X13/7	



00	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119	STK100	R03	=
REV.								USCITE PLC		+
									03119	FG.229 F.S. 250

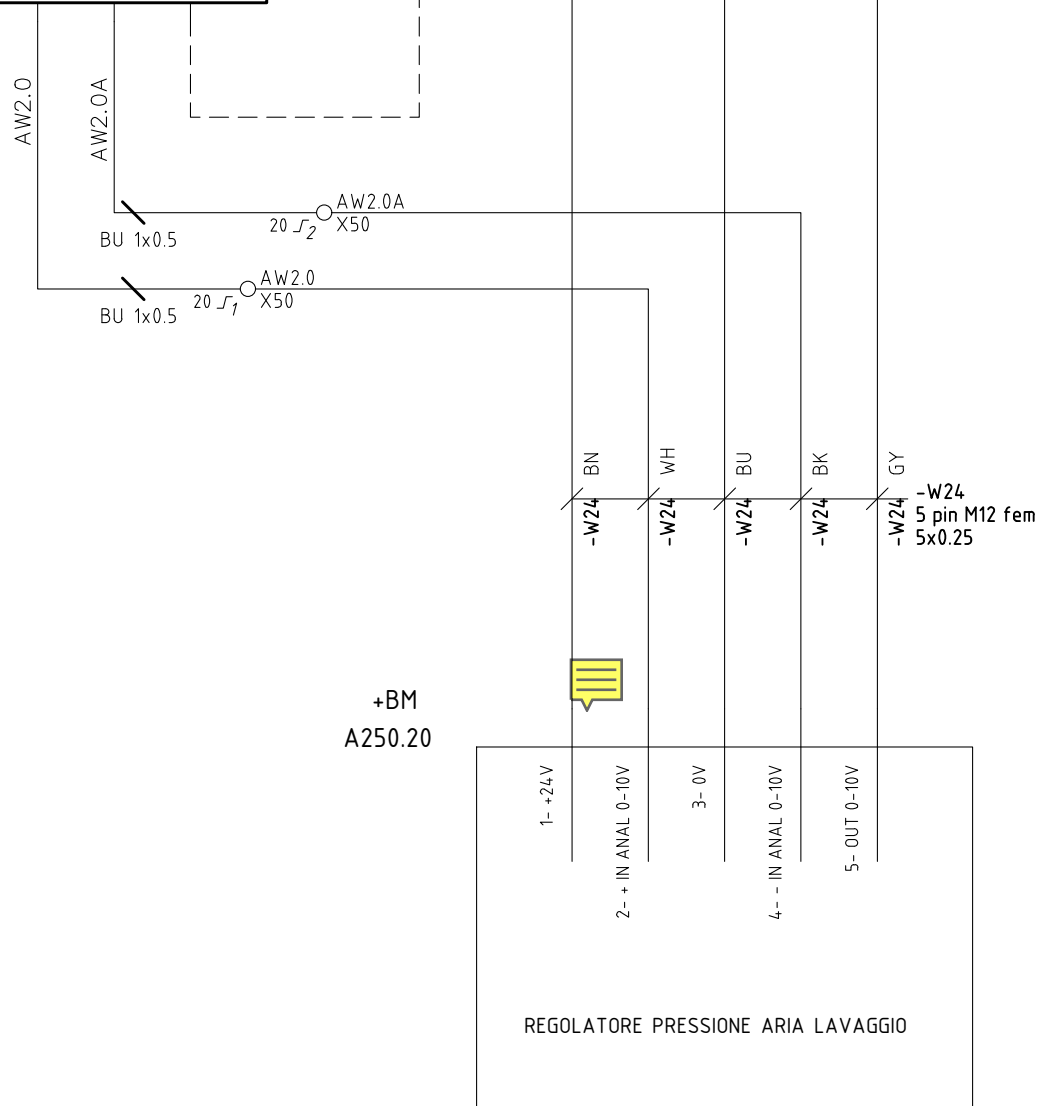




**COMANDO PRESSIONE**

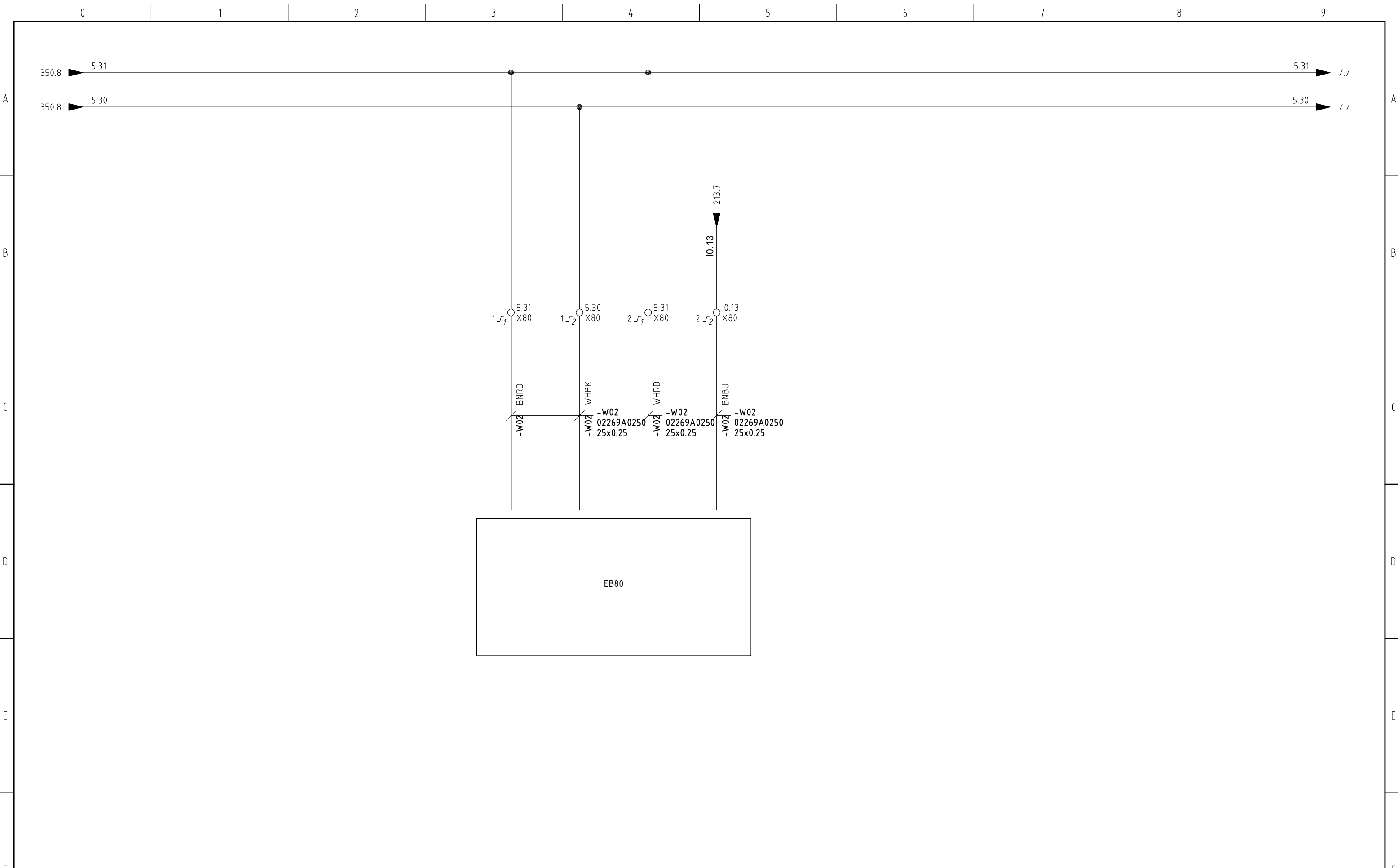
**ARIA LAVAGGIO**

Name:	Sheet:	
+QG-A150.2		
CPU PLC1	MOD. 3	
<b>AW2.0</b>		
X19/1	X19/2	X19/3



				DATA					STK100		R03	=
				DISEGN.								+
03		08/10/24		VISTO					USCITE ANALOGICHE PLC			FG.250
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 350



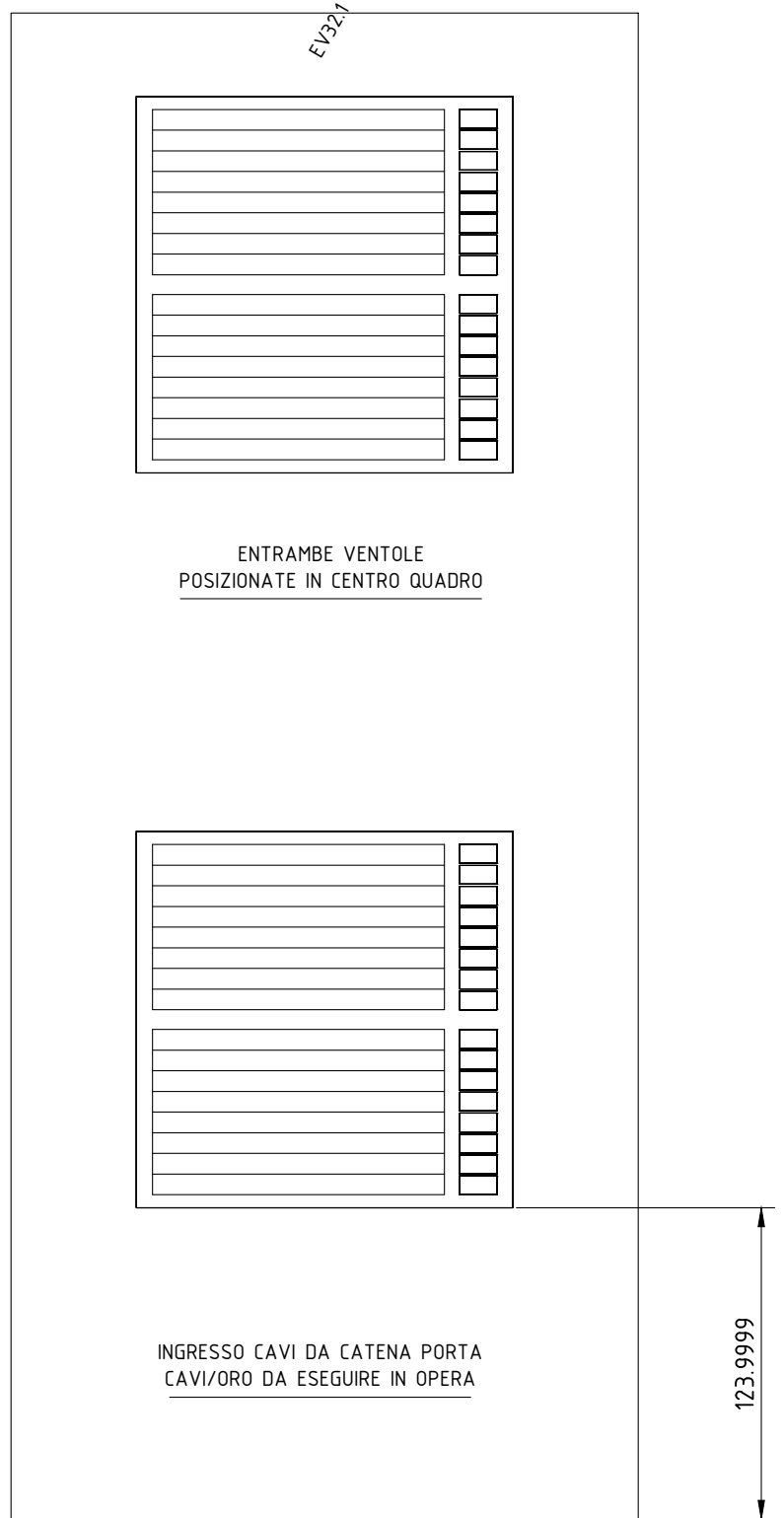
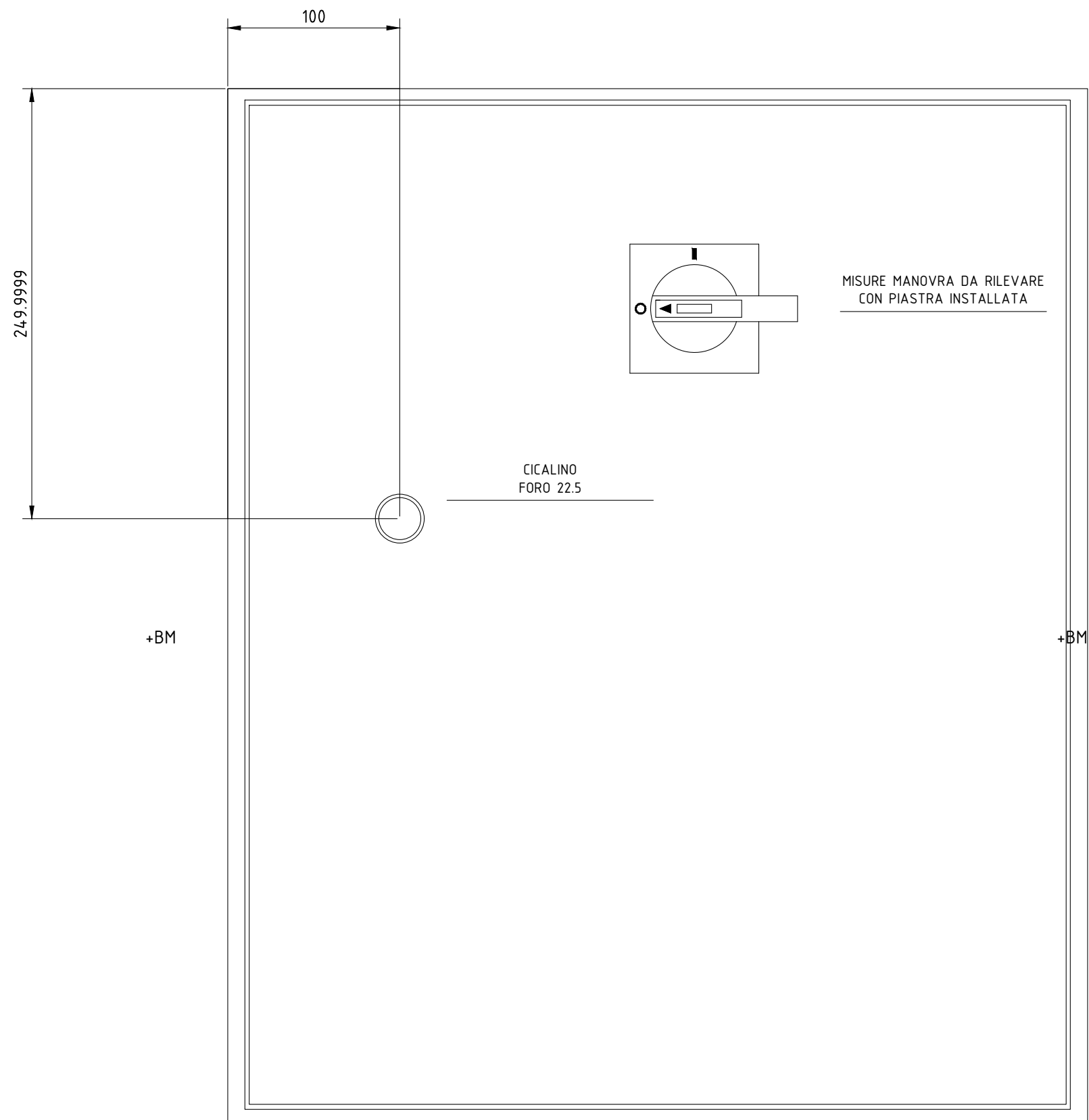


				DATA					STK100		=
				DISEGN.						R03	+
00				VISTO					EB 80		FG.360
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119			03119	F.S. 450





VENTOLA CENTRALE IN ALTEZZA SU PRIMO SPAZIO PIASTRA, LASCIATO SENZA CANALA



02	Modifica Centraline	11/01/24		DATA					STK100	R03	=
00				DISEGN.					LAYOUT QUADRO		+
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119			03119	FG. 511 F.S. 512















QUADRO \ PANEL				CAVI ESTERNI \ EXTERNAL CABLES				DESTINAZIONE \ LOCATION						
FOGLIO RIF. SHEET REF.	ORIGINE ORIGIN MARK	TERMINALE TERMINAL	NR. FILO WIRE NO.	SEZIONE NOMINALE (mm²)	IDENTIFICATIVO ANIMA	CAVO NR. CABLE N.	LUNGHEZZA LENGHT [ mt ]	DISTURBO NOISE LEVEL	IDENTIFICATIVO ANIMA	TERMINALE TERMINAL	DESTINAZIONE DESTINATION MARK		FOGLIO RIF. SHEET REF.	
	DESIGNAZIONI DESIGNATION GROUP			CONDUCTOR CROSS-SECTION	CORE IDENTIFICATION				CORE IDENTIFICATION		DESIGNAZIONI DESIGNATION GROUP	DESCRIZIONE DESCRIPTION		
				0.5	1				1					
213/4	+QG/X50	2_1	5.31		GN	-W10 FROR 12x0.50 DA QUADRO A FUNGO E PULSANTE RESET			GN	11	+P1/+P1-SB213.18	RESET ALLARMI	213/4	
227/1	+QG/X50	13_2	00.0		WH				WH	X1	+P1/+P1-SB213.18	RESET ALLARMI	227/1	
227/1	+QG/X50	2_2	5.30		YE				YE	X2	+P1/+P1-SB213.18	RESET ALLARMI	227/1	
50/0	+QG/X70	1_1	50.6		BU				BU	11	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/0	
50/0	+QG/X70	1_2	50.7		GY				GY	12	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/0	
50/1	+QG/X70	2_1	50.8		RD				RD	21	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/1	
50/1	+QG/X70	2_2	50.9		PK				PK	22	+BM/+BM-SB50.19	FUNGO EMERGENZA	50/1	
213/2	+QG/X50	6_1	5.31		BK				BK	31	+BM/+BM-SB50.19	FUNGO EMERGENZA	213/2	
213/2	+QG/X50	6_2	5.31		VT				VT	32	+BM/+BM-SB50.19	FUNGO EMERGENZA	213/2	
					RDBU				RDBU					
					GYPK				GYPK					
65/4	+QG/X50	8_1	65.2	0.5	BN		-W11 FROR 4x0.50 DA QUADRO A TERGICRISTALLO			BN	A1	+BM/+BM-MD65.1	TERGICRISTALLO	65/4
65/4	+QG/X50	8_2	5.30	0.5	WH					WH	A2	+BM/+BM-MD65.1	TERGICRISTALLO	65/4
				0.5	GN					GN				
				0.5	YE				YE					
			5.31	0.5	BN	-W12 FROR 4x0.50 DA QUADRO A MONITOR			BN	2_2	+QG/XCOM	MORSETTIERA COMUNI	5/2	
			5.30	0.5	WH				WH	4_1	+QG/X30	ALIMENTAZIONE BM	5/2	
			PE	0.5	GN				GN	2	+QG/X30	ALIMENTAZIONE BM	5/2	
				0.5	YE				YE					
5/1	+QG/XCOM	2_2	5.31	0.25	BN	-W13 BCC0368 DA QUADRO A SENSORE LIVELLO MIN			BN	4_1	+QG/X50	MORSETTIERA IN/OUT	212/6	
212/6	+QG/X50	12_1	10.5	0.25	WH				WH	X10/12	+QG/+QG-D150.1		212/6	
212/5	+QG/X50	1_2	5.30	0.25	BU				BU	4_2	+QG/X50	MORSETTIERA IN/OUT	212/6	
				0.25	BK				BK					
5/1	+QG/XCOM	2_2	5.31	0.25	BN	-W14 BCC0368 DA QUADRO A SENSORE LIVELLO MAX			BN	1	+BM/+BM-SQ212.5	SONDA LIVELLO MAX ACQUA	212/7	
				0.25	WH				WH					
212/5	+QG/X50	1_2	5.30	0.25	BU				BU	3	+BM/+BM-SQ212.5	SONDA LIVELLO MAX ACQUA	212/7	
212/7	+QG/X50	12_2	10.6	0.25	BK				BK	X10/13	+QG/+QG-D150.1		212/7	

03		08/10/24		DATA						STK100		R03	=
00				DISEGN.						LISTA CAVI			+
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119					03119	FG.702 F.S. 703



QUADRO \ PANEL				CAVI ESTERNI \ EXTERNAL CABLES					DESTINAZIONE \ LOCATION				
FOGLIO RIF. SHEET REF.	ORIGINE ORIGIN MARK	TERMINALE TERMINAL	NR. FILO WIRE NO.	SEZIONE NOMINALE (mm <sup>2</sup> )	IDENTIFICATIVO ANIMA	CAVO NR. CABLE N.	LUNGHEZZA LENGHT [ mt ]	DISTURBO NOISE LEVEL	IDENTIFICATIVO ANIMA	TERMINALE TERMINAL	DESTINAZIONE DESTINATION MARK		FOGLIO RIF. SHEET REF.
	DESIGNAZIONI DESIGNATION GROUP			CONDUCTOR CROSS-SECTION	CORE IDENTIFICATION				CORE IDENTIFICATION		DESIGNAZIONI DESIGNATION GROUP	DESCRIZIONE DESCRIPTION	
250/3	+QG/X50	22_1	5.31	0.25	BN	-W24 5 pin M12 fem REGOLATORE PRESSIONE ARIA LAVAGGIO	5	BN					
250/2	+QG/X50	20_1	AW2.0	0.25	WH			1- +24V	+BM/A250.20	REGOLATORE PRESSIONE ARIA LAVAGGIO	250/3		
250/4	+QG/X50	22_2	5.30	0.25	BU			2- IN ALI 0-10V	+BM/A250.20	REGOLATORE PRESSIONE ARIA LAVAGGIO	250/4		
250/3	+QG/X50	20_2	AW2.0A	0.25	BK			3- 0V	+BM/A250.20	REGOLATORE PRESSIONE ARIA LAVAGGIO	250/4		
250/3	+QG/X50	20_2	AW2.0A	0.25	BK			4- IN ALI 0-10V	+BM/A250.20	REGOLATORE PRESSIONE ARIA LAVAGGIO	250/4		
214/4	+QG/X50	21_1	EW0.1	0.25	GY			5- OUT 0-10V	+BM/A250.20	REGOLATORE PRESSIONE ARIA LAVAGGIO	250/4		

				DATA					STK100		R03	=
				DISEGN.								+
03		08/10/24		VISTO					LISTA CAVI			FG.704
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : 03119				03119	F.S. 800











